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Inweld
Welding Alloys & Supplies



WELDING SOLUTIONS

MW **M25 MIG GUNS**
See Page 3



AS LOW AS:
\$315⁷⁴



MW **TW2 STYLE MIG GUNS**
See Page 3



YOUR CHOICE:
\$297⁶⁴



Inweld **70S6 MILD STEEL**
Welding Alloys & Supplies See Page 2



AS LOW AS:
\$2⁶³



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A MORE EFFICIENT & PRODUCTIVE SHOP

Our expert metalworking team can partner with you to evaluate your approach to any application and improve cycle times, set-up, and productivity. To request support or product selection assistance, simply scan the adjacent QR code.



Inweld 70S6 MILD STEEL

Welding Alloys & Supplies

- Contains higher levels of manganese and silicon than many other classifications of mild steel wires.
- Stronger deoxidizing power when welding over mild or carbon steel that may have traces of rust or mill scale.
- Used for single or multi-pass welding; weld deposits require little or no grinding and are x-ray quality.
- Excellent for sheet metal applications.



DESCRIPTION	MFR #	A&M #	SALE PRICE PER LB.
ER 70S-6 0.030 X 11 LB SPOOL AWS A5.18 70S6	1170S6030	6329200	\$3.14
ER 70S-6 0.035 X 11 LB SPOOL AWS A5.18 70S6 	1170S6035	6233500	\$3.12
ER 70S-6 0.035 X 33 LB SPOOL AWS A5.18 70S6	3370S6035LW	6330492	\$2.67
ER 70S-6 0.045 X 33 LB SPOOL AWS A5.18 70S6	3370S6045LW	6330494	\$2.63
ER 70S-6 0.035 X 44 LB SPOOL AWS A5.18 70S6 	4470S6035	6138159	\$2.67
ER 70S-6 0.045 X 44 LB SPOOL AWS A5.18 70S6	4470S6045	6138156	\$2.63
ER 70S-6 0.035 X 550 LB DRUM AWS A5.18 70S6	50070S6035	6331446	\$2.67
ER 70S-6 0.045 X 550 LB DRUM AWS A5.18 70S6	50070S6045	6331448	\$2.63

Inweld FLUX CORE MIG WIRE

Welding Alloys & Supplies

DESCRIPTION	MFR #	A&M #	SALE PRICE PER LB.
E 71T-1M/C 0.045 x 33 LB SPOOL AWS A5.20 	3371T1045	6072888	\$4.62
E 71T-1C/1M 1/16 x 33 LB SPOOL AWS A5.20	3371T1062	6330503	\$3.72

Inweld STAINLESS MIG WIRE

Welding Alloys & Supplies

308L

- Most popular grade among the stainless steel alloys.
- Contains an average of 0.025% carbon producing a weld deposit with great resistance against inter-granular corrosion caused by carbide precipitation.
- Used for general purpose applications where corrosion conditions are moderate.
- Should not be used for a mild steel to stain less joining applications.
- For welding AISI types 304L, 308L, 321, and 347.

308LSI

- Suitable for use in many cryogenic applications.
- The lower carbon content reduces the possibility of inter-granular carbide precipitation.
- The higher silicon content allows for faster welding speeds than 308 or 308L.
- Weld deposits have a smoother bead appearance.
- For welding AISI 301, 302, 304, 305, 308, as well as the low carbon versions of these grades.
- Can also be used on 321 and 347.

309L

- The lower carbon content produces a weld deposit that will offer good resistance against inter-granular corrosion caused by carbide precipitation.
- Excellent for joining stainless steel to mild or carbon steels, buttered passes on steel overlay work and for welding AISI 304 clad stainless.
- Used for welding 309, 309L as well as other 300 series of stainless steels.

309LSI

- The same as 309L, except for the higher silicon content that improves the usability of the filler metal in the gas metal arc welding process.
- For joining stainless steel to mild or low alloy steels.

316L

- Has the same analysis as ER316.
- Carbon content is limited to a maximum of 0.03% in order to reduce the possibility of formation of inter-granular carbide precipitation.

- This low carbon alloy is not as strong at elevated temperatures as ER 316H.
- Primarily used for welding low carbon molybdenum-bearing austenitic alloys.

316LSI

- Classification is the same as ER316L.
- Higher silicon content this improves the usability of the filler metal in the gas metal arc welding process.

DESCRIPTION	MFR #	A&M #	SALE PRICE PER LB.
308L & 308LSI			
ER 308L 0.035 X 25 LB SPOOL AWS A5.9 308L	25308L035	6330224	\$11.79
ER 308L 0.045 X 25 LB SPOOL AWS A5.9 308L	25308L045	6330225	\$11.72
ER 308LSI 0.035 X 25 LB SPOOL AWS A5.9 308LSI	25308LSI035	6330229	\$12.06
ER 308LSI 0.045 X 25 LB SPOOL AWS A5.9 308LSI	25308LSI045	6330230	\$11.75
309L & 309LSI			
ER 309L 0.035 X 25 LB SPOOL AWS A5.9 309L	25309L035	6330233	\$14.32
ER 309L 0.045 X 25 LB SPOOL AWS A5.9 309L	25309L045	6330234	\$14.18
ER 309LSI 0.035 X 25 LB SPOOL AWS A5.9 309LSI	25309LSI035	6330236	\$14.36
ER 309LSI 0.045 X 25 LB SPOOL AWS A5.9 309LSI	25309LSI045	6330237	\$14.18
3016L & 316LSI			
ER 316L 0.035 X 25 LB SPOOL AWS A5.9 316L	25316L035	6330244	\$14.66
ER 316L 0.045 X 25 LB SPOOL AWS A5.9 316L	25316L045	6330245	\$14.55
ER 316LSI 0.035 X 25 LB SPOOL AWS A5.9 316LSI	25316LSI035	6330248	\$16.14
ER 316LSI 0.045 X 25 LB SPOOL AWS A5.9 316LSI	25316LSI045	6330249	\$14.39



M25 MIG GUNS

- New spring support to reduce wear and tear.
- Internal fittings now insulated with high temperature glass stranded insulation.
- Improved tolerances to ensure tighter fit on locking mechanism on handle.
- Made in USA for over 12 years.
- Replacement triggers available.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
MIG GUN 10' M25 0.030" - 0.035"	169-594	6329595	\$315.74
MIG GUN 12' M25 0.030" - 0.035"	169-596	6329596	\$340.49
MIG GUN 15' M25 0.030" - 0.035"	169-598	6329602	\$370.68
MIG GUN 15' M25 0.035" - 0.045"	169-599	6329605	\$370.69
MIG GUN 20' M25 0.030" - 0.035"	169-597	6329601	\$417.34
MIG GUN 25' M25 0.030" - 0.035"	169-600	6329611	\$480.48
TRIGGER SWITCH MI M15 - M40	227798	6330120	\$34.25



TW2 & TW4 STYLE MIG GUNS

- Rugged cable support with spring.
- Improved rear cable support with terminal ends for interchangeable trigger leads.
- Optional power pins to configure different machines.
- Uses standard TW Style consumables.



TW2



TW4



DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
TW2			
"TW" STYLE 250A MIG GUN, 15' 0.030-0.035" LINER, LINCOLN WIREMATIC PIN	LWM215-3035	6332998	\$297.64
"TW" STYLE 250A MIG GUN, 15' 0.040-0.045" LINER, LINCOLN WIREMATIC PIN	LWM215-4045	6332999	\$297.64
"TW" STYLE 250A MIG GUN, 15' 0.030-0.035" LINER, MILLER PIN	M215-3035	6333063	\$297.64
"TW" STYLE 250A MIG GUN, 15' 0.040-0.045" LINER, MILLER PIN	M215-4045	6333064	\$297.64
TW4			
"TW" STYLE 400A MIG GUN, 15' .0035-0.045" LINER, LINCOLN WIREMATIC PIN	LWM415-3545	6333013	\$346.63
"TW" STYLE 400A MIG GUN, 15' 0.035-0.045" LINER, MILLER PIN	M415-3545	6333080	\$346.63



Other Connections & Lengths Are Available, Please Call

Headquarters & NJ Sales Office
Rahway, NJ
800.864.2660

New England Regional Office
West Lebanon, NH
800.225.6711

Northern NJ Regional Office
Fair Lawn, NJ
800.622.1363

CT Regional Office
Middletown, CT
800.771.1233

PA Regional Office
Stroudsburg, PA
855.207.0400





TW2 & TW4 CONSUMABLES



- Rugged cable support with spring.
- Improved rear cable support with terminal ends for interchangeable trigger leads.
- Optional power pins to configure different machines.
- Uses standard TW Style consumables.



DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
CONTACT TIPS			
CONTACT TIP STD DUTY .035", SUIT TW2, TW4	14-35	6329353	\$0.88
CONTACT TIP HVY DUTY .035", SUIT TW2, TW4	14H-35	6329450	\$1.10
CONTACT TIP TAPERED .035", SUIT TW2, TW4	14T-35	6329476	\$1.21
DIFFUSERS/INSULATORS			
INSULATOR SUIT TW2	32	6330441	\$1.47
INSULATOR SUIT TW4	34A	6330534	\$1.56
INSULATOR FIXED SUIT TW4	34CT	6330536	\$10.67
GAS DIFFUSER STD SUIT TW2	52	6331498	\$5.02
GAS DIFFUSER FIXED NOZ SUIT TW2	52FN	6331504	\$5.65
GAS DIFFUSER SUIT TW4 (5 PACK)	54A	6331572	\$2.77
LINERS			
CONDUIT ASSY 0.030-.035" 15' SUIT TW2	42-3035-15	6331152	\$13.00
CONDUIT ASSY 0.030-.035" 25' SUIT TW2	42-3035-25	6331153	\$21.76
CONDUIT ASSY 0.040-.045" 15' SUIT TW2	42-4045-15	6331154	\$13.00
CONDUIT ASSY 0.040-.045" 25' SUIT TW2	42-4045-25	6331155	\$21.76
CONDUIT ASSY 0.035-.045" 15' SUIT TW4	44-3545-15	6331217	\$14.39
CONDUIT ASSY 0.035-.045" 25' SUIT TW4	44-3545-25	6331218	\$24.53
CONDUIT ASSY 1/16" 15' SUIT TW4	44-116-15	6331212	\$14.39
CONDUIT ASSY 0.030-.035" 25' SUIT TW4	44-116-25	6331213	\$24.53
NOZZLES			
GAS NOZZLE STD DUTY 1/2" SUIT TW2	22-50	6330102	\$3.89
GAS NOZZLE FIXED 1/2" SUIT TW2	22-50F	6330103	\$15.49
GAS NOZZLE STD DUTY 5/8" SUIT TW2	22-62	6330108	\$3.89
GAS NOZZLE STD DUTY 5/8" SUIT TW4	24A-62	6330178	\$3.94

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