



ALL ITEMS STOCKED &  
READY TO SHIP!

## STARRETT® SOLUTIONS



### Starrett® EC799 ELECTRONIC CALIPERS

See Page 2

0-6" RANGE  
MFR #EC799A-6/150  
A&M #5117865

**\$162<sup>64</sup>**



### Starrett® BI-METAL RECIPROCATING BLADES

See Page 14

2 BLADE PACKS  
AS LOW AS:

**\$10<sup>19</sup>**



# Starrett®

### Starrett® 3089 DIAL BORE GAGES

See Page 6

0.7 -1.5" RANGE  
MFR #3089Z-131-715J  
A&M #5626237

**\$361<sup>00</sup>**



Includes fitted aluminum case

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Our expert metalworking team can partner with you to evaluate your approach to any application and improve cycle times, set-up, and productivity. To request support or product selection assistance, simply scan the adjacent QR code.



## Starrett® EC799 ELECTRONIC CALIPERS



The Starrett® EC799 Series Electronic Caliper is light, comfortable, easy-to-use, and constructed with features that have made Starrett® slide calipers the machinist's first choice for many years. The EC799 offers a slim, streamlined profile, a large, clear, easy-to-read LCD display, long battery life, and function buttons for zero and inch/mm.



- Lightweight, ergonomic design.
- Last measuring position retained when shut off.
- Large, easy-to-read, high-contrast LCD digital readout.
- Inch/mm conversion reads .0005" or 0.01mm.
- Zero at any position.
- Fine adjustment thumb wheel.
- Hardened stainless steel body.
- Auto-Off after 30 minutes.
- Integrated depth rod.

| RANGE | MFR #         | A&M #          | SALE PRICE |
|-------|---------------|----------------|------------|
| 6"    | EC799A-6/150  | <b>5117865</b> | \$162.64   |
| 8"    | EC799A-8/200  | <b>4733035</b> | \$231.79   |
| 12"   | EC799A-12/300 | <b>4689823</b> | \$374.00   |

## Starrett® 798A IP67 ELECTRONIC CALIPERS

The Starrett® Electronic Caliper features a large, easy-to-read, high contrast LCD readout. It includes IP67 protection against coolants, water, chips, dust and dirt often found in machine shop environments. Its induction type linear encoder system and inch/mm metric conversion makes Starrett® precision measuring tools the right choice for any job.

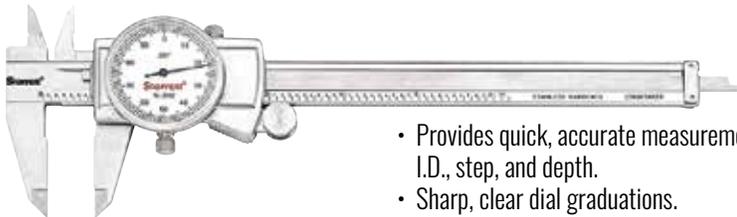


- IP67 level of protection against coolant, water, dirt and dust.
- Fine adjustment.
- Hardened stainless steel measuring surfaces.
- Easy-to-read, high-contrast LCD digital readout.
- Induction type linear encoder system.
- Heavy-duty bar and slide.
- Slide lock.
- One 3-volt battery for over one year of normal use.
- Inch/mm conversion.
- Zero at any position.
- Auto-Off after 30 minutes.
- Reactivation of display with no loss of position.

| RANGE | MFR #       | A&M #          | SALE PRICE |
|-------|-------------|----------------|------------|
| 6"    | 798A-6/150  | <b>4603467</b> | \$245.14   |
| 8"    | 798A-8/200  | <b>4644194</b> | \$315.86   |
| 12"   | 798A-12/300 | <b>4637688</b> | \$463.57   |

## Starrett® 3202 DIAL CALIPERS

The Starrett® 3202 Series Dial Calipers provide quick, accurate measurements of outside dimensions, inside dimensions, and depth. The dial caliper is the most versatile precision hand tool on the market and has been the first choice of metal working professionals for decades.



- Provides quick, accurate measurement of O.D., I.D., step, and depth.
- Sharp, clear dial graduations.
- Sharp, black graduations on satin finished bar.
- Lock screws for sliding jaw and dial bezel.
- Adjustable bezel.
- Thumb-operated fine adjustment roll.
- Hardened stainless steel bar, measuring surfaces, rack, gears and depth rod.
- Knife-edge contacts.
- Positive, spring-loaded double pinion anti-backlash control.

| RANGE | MFR #   | A&M #          | SALE PRICE |
|-------|---------|----------------|------------|
| 6"    | 3202-6  | <b>4683627</b> | \$119.43   |
| 8"    | 3202-8  | <b>5116492</b> | \$170.50   |
| 12"   | 3202-12 | <b>4683628</b> | \$250.64   |

## Starrett® 120 SERIES DIAL CALIPERS

The Starrett® 120 Series Dial Calipers are used by mechanics and toolmakers everywhere. With direct reading, and unparalleled ease-of-handling, reliability and accuracy, these tools ensure the words 'Made In The USA' remain synonymous with high quality and craftsmanship.

**A&M TOP SELLER**  
INDUSTRIAL



### THE ONLY AMERICAN MADE DIAL CALIPER



Sharp, black graduations on the satin finished bar



- Direct reading, reliable and accurate.
- Sharp, clear .001" dial graduations.
- Knife-edge contacts for both inside and outside measurements.
- One hand use with the thumb-operated, fine adjustment roll.
- Lock screw for dial bezel and lock screw for holding sliding jaw in position.
- Hardened stainless steel bar, measuring surfaces, rack, gears and depth rod.
- Positive, split-gear anti-backlash control.
- Covered rack depth rod.

| RANGE                  | MFR #   | A&M #          | SALE PRICE      |
|------------------------|---------|----------------|-----------------|
| <b>WHITE DIAL FACE</b> |         |                |                 |
| 6"                     | 120A-6  | <b>70503</b>   | <b>\$285.00</b> |
| 9"                     | 120A-9  | <b>4727065</b> | <b>\$465.00</b> |
| <b>BLACK DIAL FACE</b> |         |                |                 |
| 6"                     | B120A-6 | <b>4799526</b> | <b>\$290.00</b> |

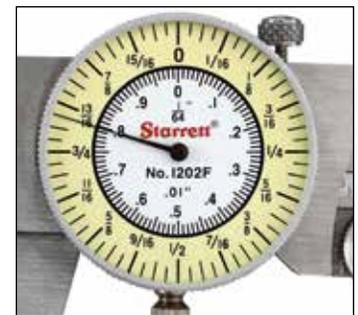
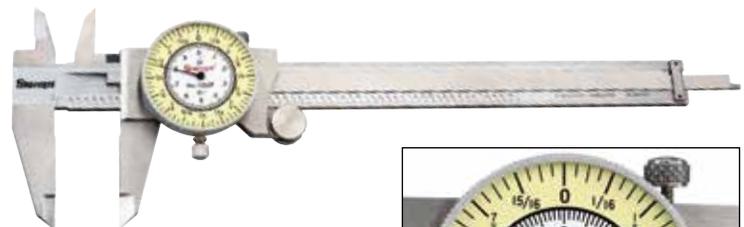


Protective, fitted case included

## Starrett® 1202F-6 FRACTIONAL DIAL SLIDE CALIPER

The Starrett® 1202F Series Fractional Dial Calipers show measurements as fractions on the yellow outer scale with 1/64" graduation, and decimal measurements on the white inner scale with 1/100th inch graduations. This series provides quick, accurate measurement of outside dimensions, inside dimensions, and depth.

- 1/64" graduations on the yellow outer scale, and .01" on the white inner scale.
- Shows measurements as fractions.
- Lock screws for sliding jaw and dial bezel.
- Adjustable bezel.
- Thumb-operated fine adjustment roll.
- Covered rack depth rod.
- Hardened stainless steel bar, measuring surfaces, rack, gears and depth rod.
- Knife-edge contacts.
- Positive, spring-loaded double pinion anti-backlash control.



Dial displays both fractional and decimal measurements

| RANGE | MFR #   | A&M #          | SALE PRICE      |
|-------|---------|----------------|-----------------|
| 6"    | 1202F-6 | <b>4562444</b> | <b>\$163.00</b> |

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**Starrett 216 MECHANICAL DIGITAL MICROMETER**



- Clear, easily read numbers reduce errors – simple to use even by the inexperienced.
- Balanced frame design for comfortable and accurate measuring.
- Gracefully designed tapered frame for use in narrow slots and tight places.
- Micro-lapped carbide measuring faces.
- No-glare satin chrome finish on thimble and sleeve, no-glare black finish on frame.
- Ring-type knurled lock nut for quick and sure locking.
- The anvil and spindle are sized at .250" (6.35mm).
- Extremely hard and stable one-piece spindle.

- Combination ratchet and speeder for uniform pressure and quicker adjustment.
- .001" or .01mm is read directly from the counter.
- .0001" or .001mm is read from the vernier scale on the micrometer sleeve.

| RANGE | MFR #     | A&M #        | SALE PRICE      |
|-------|-----------|--------------|-----------------|
| 0-1"  | T216XRL-1 | <b>38905</b> | <b>\$369.00</b> |

**Starrett 3732 INCH/METRIC ELECTRONIC MICROMETERS**  
Without Output • .00005" Resolution



- Balanced frame design for comfortable and accurate measuring.
- Large, easy-to-read, high-contrast LCD digital readout.
- No-glare satin chrome finish on thimble and sleeve minimizes annoying surface glare under bright lights indoors or filters out UV light.
- No-glare black wrinkle finish on frame.
- Hard and stable one-piece friction thimble permits one-hand operation of micrometer and uniform contact pressure.
- Ability to zero tool at any position as well as retain and return to the true zero reading of the micrometer.
- Ring-type knurled lock nut for quick and sure locking.
- Micro-lapped carbide measuring faces.
- One 3-volt battery included for extended usage.

- Automatic OFF.
- Measurement HOLD button.
- Inch/mm metric conversion provides simple, universal, standardized unit of measurement at any position.
- PRESET button to install any reading at any position.
- English/Metric models have inch graduations on shell and thimble and display English units at power up.

| RANGE | MFR #     | A&M #          | SALE PRICE      |
|-------|-----------|----------------|-----------------|
| 0-1"  | 3732XFL-1 | <b>4639275</b> | <b>\$211.00</b> |
| 1"-2" | 3732XFL-2 | <b>4947052</b> | <b>\$298.00</b> |

**Starrett T444.1XRL OUTSIDE MICROMETERS**  
.0001" Graduation • Ratchet Stop • Lock Nut • Carbide Faces



- No-glare satin chrome finish which resists rust.
- Advanced sleeve design with staggered lines and distinct figures for easy readability.
- Balanced frame and thimble design to ensure easy handling and better readability.
- Insulated frame for prevention of temperature related expansion and contraction.
- Setting standard included.

| RANGE | MFR #       | A&M #          | SALE PRICE      |
|-------|-------------|----------------|-----------------|
| 0-1"  | T444.1XRL-1 | <b>4665763</b> | <b>\$154.00</b> |
| 1"-2" | T444.1XRL-2 | <b>4947338</b> | <b>\$185.00</b> |
| 2"-3" | T444.1XRL-3 | <b>4694529</b> | <b>\$201.00</b> |
| 3"-4" | T444.1XRL-4 | <b>5626991</b> | <b>\$238.00</b> |
| 4"-5" | T444.1XRL-5 | <b>5626992</b> | <b>\$257.00</b> |
| 5"-6" | T444.1XRL-6 | <b>4678491</b> | <b>\$285.00</b> |

**Starrett 436.1XRL OUTSIDE MICROMETERS**

Ratchet Stop • Lock Nut • Carbide Faces

- Accurate, rugged, and easy to use.
- No-glare satin chrome finish resists rust.
- Advanced sleeve design with staggered lines and distinct figures for precise and easy readability.
- Balanced frame and thimble design ensure easy handling.
- Tapered frame for use in narrow slots & tight places.
- Quick and easy adjustment.
- Micro-lapped measuring faces.
- Extremely hard and stable one-piece spindle.



Easy-to-read, distinct figures

| RANGE | GRADUATION | MFR #       | A&M #          | SALE PRICE      |
|-------|------------|-------------|----------------|-----------------|
| 0-1"  | .001"      | 436.1XRL-1  | <b>797014</b>  | <b>\$194.00</b> |
| 0-1"  | .0001"     | T436.1XRL-1 | <b>18498</b>   | <b>\$194.00</b> |
| 1"-2" | .001"      | 436.1XRL-2  | <b>2618055</b> | <b>\$234.00</b> |
| 1"-2" | .0001"     | T436.1XRL-2 | <b>4659657</b> | <b>\$235.00</b> |
| 2"-3" | .001"      | 436.1XRL-3  | <b>20646</b>   | <b>\$295.00</b> |
| 2"-3" | .0001"     | T436.1XRL-3 | <b>4785131</b> | <b>\$296.00</b> |
| 3"-4" | .001"      | 436.1XRL-4  | <b>2618069</b> | <b>\$323.00</b> |
| 4"-5" | .001"      | 436.1XRL-5  | <b>22502</b>   | <b>\$350.00</b> |

**Starrett 449AZ-3R MICROMETER DEPTH GAGE**

With Non-Rotating Blade

- Accurate, rugged, and easy to use.
- No-glare satin chrome finish resists rust.
- Advanced sleeve design with staggered lines and distinct figures for precise and easy readability.
- Balanced frame and thimble design ensure easy handling.
- Tapered frame for use in narrow slots and tight places.
- Quick and easy adjustment.

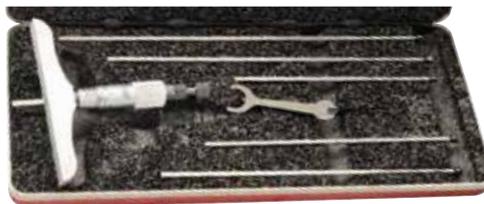


| RANGE | MFR #    | A&M #        | SALE PRICE      |
|-------|----------|--------------|-----------------|
| 0-3"  | 449AZ-3R | <b>60143</b> | <b>\$427.00</b> |

**Starrett 449BZ-6R MICROMETER DEPTH GAGE**

With Non-Rotating Blade

- Measures the depths of holes, slots, shoulders and projections.
- 4" (100mm) base.
- .045" thick x 1/8" wide (1.2 x 3.2mm) blade.
- Combination ratchet and speeder for uniform pressure and quicker adjustment.



| RANGE | MFR #    | A&M #        | SALE PRICE      |
|-------|----------|--------------|-----------------|
| 0-6"  | 449BZ-6R | <b>60521</b> | <b>\$549.00</b> |

**Starrett 3751AZ-6/150**

**0-6" ELECTRONIC HEIGHT GAGE**

Without Output



Easy-to-read LCD screen displays 8mm (.932") high characters

- Hardened, stainless steel bar for long life.
- Depth attachment PT08680A available for measuring depth of holes, slots, and recesses.
- Fine adjustment thumb roll for precision measurements.
- Rounded nose scriber cuts clean, sharp lines with smoothness and less pressure.
- Lock to hold the slide in position.
- Hardened, ground, and lapped base with finger grooves provides ease of movement.
- Easy access to single long-life battery, 3-volt CR2032.
- Vertical bar is back from the edge of the nose for better stability.
- Scriber can reference zero from the bottom of the base to get the full 6" (150mm) usable range.
- Linear accuracy: .001" (0.02mm)
- Resolution: .0005" (0.01mm)
- Inch-millimeter conversion.
- Zero at any position.
- Manual ON/OFF plus a built in automatic OFF after 5 minutes of non-use.
- Plastic case.

| RANGE | MFR #        | A&M #          | SALE PRICE      |
|-------|--------------|----------------|-----------------|
| 0-6"  | 3751AZ-6/150 | <b>4692988</b> | <b>\$385.00</b> |

# GAGES

## Starrett 3089 DIAL BORE GAGES



- All anvils laser marked for easy selection.
- Gage chart for quick and easy anvil selection.
- Includes aluminum case with cutouts for gage and all accessories.
- Ergonomic design with non-slip insulating grip.
- Carbide contacts for extended wear.

| RANGE     | GRADUATION | MFR #          | A&M #          | SALE PRICE      |
|-----------|------------|----------------|----------------|-----------------|
| 0.7"-1.5" | .0005"     | 3089Z-131-715J | <b>5626237</b> | <b>\$361.00</b> |
| 2"-6"     | .0005"     | 3089Z-131-26J  | <b>4636518</b> | <b>\$403.00</b> |

## Starrett 257A FULL-SIZED SURFACE GAGE



- Spindle length: 9" (225mm).
- 2-7/8" x 2-3/8" (72 x 60mm) hardened, ground steel base.
- Four frictionally held gage pins add versatility for referencing the tool.

| MFR # | A&M #         | SALE PRICE      |
|-------|---------------|-----------------|
| 257A  | <b>114243</b> | <b>\$314.00</b> |

## Starrett 472 SCREW PITCH GAGE

4-84 TPI • 51 Leaves

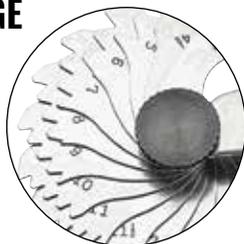


- Locking device and 11-1/2 and 27 pipe thread pitches.
- Leave sizes: 4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42, 44, 46, 48, 50, 52, 54, 56, 58, 60, 62, 64, 66, 68, 70, 72, 74, 76, 78, 80, 82, 84

| MFR # | A&M #        | SALE PRICE      |
|-------|--------------|-----------------|
| 472   | <b>69713</b> | <b>\$114.00</b> |

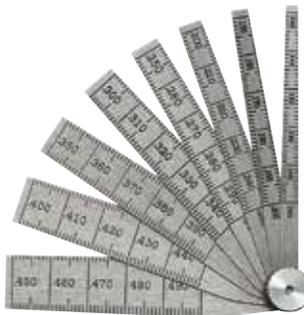
## Starrett 474 SCREW PITCH GAGE

4-80 TPI • 28 Leaves



Easy-to-read, etched numbers on each leaf

## Starrett 269 TAPER GAGES



- These gages are for determining hole sizes in dies and all kinds of other work.
- Quick, accurate measurement of hole and slot sizes.
- Tempered steel with a locking device for fixing any leaf in position for use.

| RANGE       | LENGTH | # OF LEAVES | MFR # | A&M #          | SALE PRICE      |
|-------------|--------|-------------|-------|----------------|-----------------|
| .100"-.500" | 2-1/2" | 8           | 269A  | <b>1550</b>    | <b>\$201.00</b> |
| .500"-1"    | 2-3/4" | 10          | 269B  | <b>5626221</b> | <b>\$244.00</b> |

## Starrett S829EZ 4 PIECE SMALL HOLE GAGE SET



- Set includes: (1) each of full ball gages 829A/B/C/D, in fitted case.
- For accurately measuring small holes, slots, grooves, and recesses.
- Precision ground radius provides two-point contact for accuracy.

| MFR #  | A&M #         | SALE PRICE      |
|--------|---------------|-----------------|
| S829EZ | <b>104138</b> | <b>\$236.00</b> |

## Starrett 473 SCREW PITCH GAGE

6-60 TPI • 30 Leaves • 60° Threads



- Includes a substantial steel case with a number of folding leaves at both ends.
- (30) Leaves, 6 to 60 TPI range, with positive stop and 11-1/2 and 27 pipe thread pitches.

| MFR # | A&M #        | SALE PRICE     |
|-------|--------------|----------------|
| 473   | <b>69779</b> | <b>\$70.00</b> |

**Starrett 666 THICKNESS GAUGE, FEELER STOCK IN ROLLS**



Having the thickness stock in a case makes it very useful for cutting off the required length for adjusting tappets, spark plugs, distributor points, checking bearing clearances and gear play, fitting pistons, gaging narrow slots, etc. This stock is also useful for shimming in fixturing and die work.

| MFR #     | THICKNESS | A&M #          | SALE PRICE      |
|-----------|-----------|----------------|-----------------|
| 666-1     | .001"     | <b>87860</b>   | <b>\$148.00</b> |
| 666-1 1/2 | .0015"    | <b>87914</b>   | <b>\$79.00</b>  |
| 666-2     | .002"     | <b>87970</b>   | <b>\$78.00</b>  |
| 666-2 1/2 | .0025"    | <b>4784932</b> | <b>\$83.00</b>  |
| 666-3     | .003"     | <b>88083</b>   | <b>\$83.00</b>  |
| 666-4     | .004"     | <b>88135</b>   | <b>\$58.00</b>  |
| 666-5     | .005"     | <b>88192</b>   | <b>\$58.00</b>  |
| 666-10    | .010"     | <b>5626537</b> | <b>\$52.00</b>  |

- Handy 25' (7.6m rolls), 1/2" (12.7mm) wide.
- Compact, sturdy plastic rewindable dispenser case.
- Made of the finest tempered steel.
- Case provides the ability to snip off the desired length without any waste.

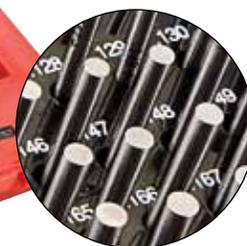


Stock is marked with a line every 6" (150mm) for exact dispensing

**Starrett S4000 PRECISION STEEL PIN GAGE SET WITH CASE**

- Color coded, fully adjustable Go/No-Go gage handle furnished with each set.
- Sets are supplied in rugged, high impact protective cases with each space marked for the appropriate gage.
- Inspection certificate with every set.
- Manufactured to a 0.0002" tolerance.
- Offered in 0.001" increments.
- Each pin is centerless lapped and is clearly etched with the stated size, with all sharp corners broken.
- All gages are 2 inches long and hardened to RC 60/73.

| DESCRIPTION                      | MFR #     | A&M #          | SALE PRICE      |
|----------------------------------|-----------|----------------|-----------------|
| .061"-.250" (-) RANGE, 190 GAGES | S4003-250 | <b>5627731</b> | <b>\$278.00</b> |
| .251"-.500" (+) RANGE, 250 GAGES | S4004-500 | <b>5627732</b> | <b>\$424.00</b> |
| .251"-.500" (-) RANGE, 250 GAGES | S4005-500 | <b>5627733</b> | <b>\$424.00</b> |



Each space is clearly marked for the appropriate gage

**Starrett 81-111J DIAL INDICATOR**  
0-.025" Range • 0-5-0 Balanced Dial

- Range per revolution: .010"
- Rugged and simple unit construction with a universally fitting design.
- Sharp bezel serrations for positive grip.
- Unbreakable crystal.
- Hardened stainless steel stem.
- No-glare satin finish on case.
- Hardened stainless steel rack and spindle.
- Massive bridge for rigid bearing support.
- Hardened stainless steel gears and pinions.
- Non-reflecting white eggshell finish on dial.
- Jewel bearings.
- Double-row figure dials.
- Lug on center back installed, flat back included.



| RANGE | GRADUATION | MFR #   | A&M #          | SALE PRICE      |
|-------|------------|---------|----------------|-----------------|
| .025" | .0001"     | 81-111J | <b>4630580</b> | <b>\$364.00</b> |

**Starrett 8 PIECE DRIVE PIN PUNCH SETS**  
.375" Stem



- Sets include (8) Drive Pin Punches: 565A/B/C/D/E/F/G/H (1/16", 3/32", 1/8", 5/32", 3/16", 7/32", 1/4" & 5/16" punch diameter)
- Knurled grip for secure holding.
- Hardened and tempered, with punch diameter clearly marked on the head.



MFR #S565PC

**Mfr. #S565PC**  
• Punches are furnished in a protective vinyl case.

**Mfr. #S565WB**  
• Punches are furnished in a round plastic box.

| MFR #  | A&M #        | SALE PRICE     |
|--------|--------------|----------------|
| S565PC | <b>76057</b> | <b>\$77.00</b> |
| S565WB | <b>75998</b> | <b>\$86.00</b> |



MFR #S565WB

**Starrett® 196A1Z UNIVERSAL BACK PLUNGER DIAL INDICATOR**



- Dial face: 0-100
- Shank diameter: 1/4" (6.3mm)
- Includes: (1) Indicator, (3) contact points, (1) adapter, and (4) attachments in fitted case

| RANGE | GRADUATION | MFR #  | A&M #        | SALE PRICE      |
|-------|------------|--------|--------------|-----------------|
| .200" | .001"      | 196A1Z | <b>82403</b> | <b>\$348.00</b> |

**Starrett® 657AA MAGNETIC BASE INDICATOR HOLDER**



- For use with all Starrett® Test, Back-Plunger, AGD, Dial and Miniature-Dial Indicators, and similar indicators of other manufacturers.
- Includes magnetic base with all attachments: upright base post, two snugs, rod, and indicator attachment

| MFR # | A&M #        | SALE PRICE      |
|-------|--------------|-----------------|
| 657AA | <b>84810</b> | <b>\$271.00</b> |

**Starrett® 708AZ DIAL TEST INDICATOR WITH DOVETAIL MOUNT**



- Makes it possible to use indicators in places that are hard to reach with conventional holding devices.
- Easy-to-read angled head and the flexibility of three dovetail mounts.
- Large 1-3/8" (35mm) dial diameter.
- Carbide contacts length: 13/16" (20mm)

| RANGE | GRADUATION | MFR # | A&M #          | SALE PRICE      |
|-------|------------|-------|----------------|-----------------|
| .010" | .0001"     | 708AZ | <b>5626662</b> | <b>\$424.00</b> |

**Starrett® 657T FLEX-O-POST INDICATOR HOLDER WITH MAGNETIC BASE**



- Makes it possible to use indicators in places that are hard to reach with conventional holding devices.
- Flexible post can be adjusted to any position and locked by turning a lever.
- Approx. vertical reach: 15" (380mm)
- Approx. horizontal reach: 10" (250mm)

| MFR # | A&M #        | SALE PRICE      |
|-------|--------------|-----------------|
| 657T  | <b>85764</b> | <b>\$379.00</b> |

**Starrett® SERIES 25 DIAL INDICATORS**  
.375" Stem



MFR #25-211J



MFR #25-341J

- Flat back included.
  - Lug-on-center back.
  - Rugged and simple unit construction with a universally fitting design.
  - Sharp bezel serrations for positive grip.
  - Unbreakable crystal.
  - Hardened stainless steel stem.
- Mfr. #25-211J**
- Dial face: 0-10 continuous dial
  - Range per revolution: .010"
- Mfr. #25-341J**
- Dial face: 0-50-0 balanced dial
  - Range per revolution: .100"

| RANGE    | GRADUATION | MFR #   | A&M #          | SALE PRICE      |
|----------|------------|---------|----------------|-----------------|
| 0-.025"  | .0001"     | 25-211J | <b>5627279</b> | <b>\$364.00</b> |
| 0-1.000" | .001"      | 25-341J | <b>5627315</b> | <b>\$222.00</b> |

**Starrett® SERIES 711 LAST WORD DIAL TEST INDICATORS**



- Dial face: 0-15-0
- Indicator size and variety of attachments handle all jobs with ease and accuracy.
- Feature a shaded dial - when used with a mirror, such as in a jig bore application, the operator will always know what the correct reading is.
- Easy reading dials, half yellow for clarity.

| RANGE | GRADUATION | MFR #   | A&M #         | SALE PRICE      |
|-------|------------|---------|---------------|-----------------|
| .030" | .001"      | 711FSZ  | <b>95377†</b> | <b>\$249.00</b> |
| .030" | .0005"     | 711HSZ  | <b>96787†</b> | <b>\$261.00</b> |
| .030" | .0005"     | 711LCSZ | <b>96998*</b> | <b>\$377.00</b> |

†Includes (1) PT07087 interchangeable steel contact point.

\*Includes (3) interchangeable steel contact points.

**Starrett DEEP CUT BI-METAL HOLE SAW KITS**  
Bi-Metal

Offering a comprehensive range of kits to support our hole saw range. Suitable for tradesmen, installation engineers, industry generally and the D-I-Y enthusiast, our kits feature a range of saws with sizes selected specifically to suit the relevant application. Packed in sturdy carrying cases, the kits will be an invaluable addition to any toolbox.



Sets come complete with durable, protective carrying case



MFR #KDC09051-N

| HOLE SAW SIZES (INCHES)  | HOLE SAW SIZES (mm)                          | ARBORS AND ACCESSORIES   | KIT TYPE        | MFR #      | A&M #          | SALE PRICE      |
|--|--|--------------------------|-----------------|------------|----------------|-----------------|
| 3/4", 7/8", 1", 1-1/4", 1-3/8", 1-1/2", 1-3/4", 2", 2-1/4", 2-1/2", 3" | 19, 22, 25, 32, 35, 38, 44, 51, 57, 64, 76mm | A1-E, A2-E, A5           | INDUSTRIAL      | KDC11042-N | <b>5628519</b> | <b>\$299.81</b> |
| 3/4", 7/8", 1-1/8", 1-3/8", 1-1/2", 1-3/4", 2", 2-1/4", 2-1/2"         | 19, 22, 29, 35, 38, 44, 51, 57, 64mm         | A1-E, A2-E, A014C-E, A12 | GENERAL PURPOSE | KDC09051-N | <b>5628518</b> | <b>\$263.56</b> |

**Starrett DEEP CUT BI-METAL HOLE SAWS**

The Starrett® Deep Cut Saw has an aggressive cutting action due to its seven progressive teeth with NVP technology, and features a new tooth material with extra Cobalt, which enhances both heat and wear resistance. The Deep Cut Saw also features an increased hole saw depth of 2" (51mm), and is ideal for cutting metal of more than 3mm thickness, tubes with a wall thickness of greater than 3mm and wood up to 2" (51mm) thick.

| DIAMETER      | MFR #     | A&M #          | SALE PRICE     |
|---------------|-----------|----------------|----------------|
| 3/4" (19mm)   | DCH0034-G | <b>5628374</b> | <b>\$13.46</b> |
| 7/8" (22mm)   | DCH0078-G | <b>4745699</b> | <b>\$13.46</b> |
| 1" (25mm)     | DCH0100-G | <b>5628375</b> | <b>\$14.12</b> |
| 1-1/8" (29mm) | DCH0118-G | <b>4700694</b> | <b>\$14.12</b> |
| 1-1/4" (32mm) | DCH0114-G | <b>5628377</b> | <b>\$14.28</b> |
| 1-3/8" (35mm) | DCH0138-G | <b>5628380</b> | <b>\$15.28</b> |
| 1-1/2" (38mm) | DCH0112-G | <b>5628376</b> | <b>\$15.28</b> |
| 1-3/4" (44mm) | DCH0134-G | <b>4701135</b> | <b>\$18.80</b> |
| 2" (51mm)     | DCH0200-G | <b>4701136</b> | <b>\$18.80</b> |
| 2-1/2" (64mm) | DCH0212-G | <b>5628386</b> | <b>\$24.32</b> |
| 3" (76mm)     | DCH0300-G | <b>5628396</b> | <b>\$25.74</b> |

- Aggressive material penetration and kerf clearance.
- For use on a wide range of materials, regardless of thickness.
- 51mm hole saw depth improves cutting performance on tubes, particularly where there is a need to cut through both sides of the tube.
- NVP tooth geometry delivers maximum cut rate, chip flow and service life.
- Reduced vibration & smooth cutting action for excellent ergonomics, reducing user fatigue.



**Starrett FAST CUT BI-METAL HOLE SAWS**

The Starrett® Fast Cut Saw combines a new tooth material, with enhanced heat and wear resistance, and a new tooth design, providing a smoother, faster cut on a wide range of materials. Specifically suited to cutting stainless and mild steel sheet, the Fast Cut will also cut through tubes with a wall thickness of up to 1/8" (3mm).

| DIAMETER      | MFR #     | A&M #          | SALE PRICE     |
|---------------|-----------|----------------|----------------|
| 5/8" (16mm)   | FCH0058-G | <b>5628423</b> | <b>\$12.58</b> |
| 3/4" (19mm)   | FCH0034-G | <b>5628422</b> | <b>\$12.58</b> |
| 7/8" (22mm)   | FCH0078-G | <b>5628424</b> | <b>\$12.58</b> |
| 1" (25mm)     | FCH0100-G | <b>5628426</b> | <b>\$13.21</b> |
| 1-1/8" (29mm) | FCH0118-G | <b>5628430</b> | <b>\$13.21</b> |
| 1-1/4" (32mm) | FCH0114-G | <b>5628428</b> | <b>\$13.34</b> |
| 1-1/2" (38mm) | FCH0112-G | <b>5628427</b> | <b>\$14.28</b> |
| 1-3/4" (44mm) | FCH0134-G | <b>5628431</b> | <b>\$17.58</b> |
| 2" (51mm)     | FCH0200-G | <b>5628440</b> | <b>\$17.58</b> |
| 2-1/2" (64mm) | FCH0212-G | <b>5628442</b> | <b>\$22.71</b> |

- Enhanced tooth material for improved heat and wear resistance.
- Ideal for stainless and mild steel sheet and tubes with wall thickness of up to 1/8" (3mm).
- The 5.5 TPI/25mm tooth form provides a smoother, faster cut in all materials.
- Hole saw depth of 1-5/8" (41mm).



**Starrett® A1 HIGH SPEED STEEL HOLE SAW ARBORS**

With Pilot Drill



- Arbor suitable for use with Fast Cut (FCH), Carbide Tipped (CT) and Diamond (D) hole saws (Diamond hole saw applications will usually require an arbor with a carbide tipped pilot drill).

| FITS HOLE SAW    | DIAMETER     | SHANK SIZE | SHANK SIZE | MFR # | A&M #         | SALE PRICE |
|------------------|--------------|------------|------------|-------|---------------|------------|
| 9/16" - 1-3/16"  | 14mm - 30mm  | 11/32" HEX | 8.75mm HEX | A1    | <b>108114</b> | \$17.94    |
| 9/16" - 1-3/16"  | 14mm - 30mm  | 1/4" HEX   | 6.5mm HEX  | A4    | <b>108295</b> | \$17.94    |
| 1-1/4" - 8-9/32" | 32mm - 210mm | 7/16" HEX  | 11mm HEX   | A2    | <b>108179</b> | \$27.21    |
| 1-1/4" - 8-9/32" | 32mm - 210mm | 11/32" HEX | 8.72mm HEX | A10   | <b>77386</b>  | \$27.21    |

**Starrett® EXTENDED LENGTH HIGH SPEED STEEL HOLE SAW ARBORS**

With Pilot Drill



- Arbor suitable for use with Deep Cut (DCH) and Multi-Purpose (MPH) hole saws.

| FITS HOLE SAW    | DIAMETER | SHANK SIZE | SHANK SIZE | MFR # | A&M #          | SALE PRICE |
|------------------|----------|------------|------------|-------|----------------|------------|
| 9/16" - 1-3/16"  | 14-30mm  | 11/32" HEX | 8.75mm HEX | A1-E  | <b>5469591</b> | \$17.44    |
| 9/16" - 1-3/16"  | 14-30mm  | 1/4" HEX   | 6.5mm HEX  | A4-E  | <b>5469593</b> | \$17.44    |
| 1-1/4" - 8-9/32" | 32-210mm | 7/16" HEX  | 11mm HEX   | A2-E  | <b>5469592</b> | \$26.16    |
| 1-1/4" - 8-9/32" | 32-210mm | 11/32" HEX | 8.72mm HEX | A10-E | <b>5469594</b> | \$26.16    |

**Starrett® HOLE ENLARGEMENT ARBOR**

"Oops!" Arbor



- Replacing the pilot drill, the KA19 allows diameters to be enlarged by attaching a saw of the same size to that of the existing hole. This saw then acts as the pilot for the larger diameter saw that is attached to the arbor.

| REGULAR ARBOR THAT FITS OUTER HOLE SAW AND SIZE OF ENLARGING DIAMETER                   | PILOT HOLE SAW DIAMETER THAT FITS A19 ARBOR   | MFR # | A&M #          | SALE PRICE |
|---|---|-------|----------------|------------|
| <b>A1</b> 13/16" - 1-3/16" (21-30mm),<br><b>A2</b> or <b>A10</b> 1-1/4" - 6" (32-152mm) | 9/16" - 5-1/2" (14-140mm) MINIMUM HOLE ENLARGEMENT IS 3/16" (4.7mm) BETWEEN PILOT HOLE SAW AND CUTTING SAW DIAMETER | KA19  | <b>4786489</b> | \$18.72    |

**Starrett® ARBOR PILOT DRILLS**



| FITS STARRETT® ARBOR #                                     | FOR USE WITH SAW TYPES        | MFR #   | A&M #          | SALE PRICE |
|--|-------------------------------|---------|----------------|------------|
| ALL ARBORS   | FOR ALL FAST CUT SAWS         | KA014C  | <b>77446</b>   | \$6.08     |
| THIS EXTENDED LENGTH PILOT DRILL FITS ALL STARRETT® ARBORS | FOR ALL MPH AND DEEP CUT SAWS | KA014CE | <b>5628494</b> | \$6.08     |

**Starrett® K145 HACKSAW FRAME**

Closed Grip • High Tension

High tension heavy-duty hacksaw frame with a closed grip features a professional quality high-tension hack saw frame and is easy to use with an efficient adjustment lever.

- 12" (300mm) Starrett® bi-metal unique®, high speed steel Safe-Flex hacksaw blade included.
- The handle is covered by rubber overmold for comfortable grip.



| MFR # | A&M #  | SALE PRICE |
|-------|--------|------------|
| K145  | 446121 | \$74.53    |

**Starrett® K143 HACKSAW FRAME**

Closed Grip • High Tension

Used for cutting PVC and ABS materials. Also used for cutting plasterboard, plywood and general-purpose cutting.

- Shipped with a 12" blade.
- Featuring hard plastic handle.
- #PVC-12 Replacement blade available as A&M #5628529, priced at \$18.66



| MFR #   | A&M #   | SALE PRICE |
|---------|---------|------------|
| K143-12 | 5628489 | \$34.91    |

**Starrett® K152 HACKSAW FRAME**

Closed Grip • Adjustable

Adjustable heavy-duty hacksaw frame, closed grip. This saw features a versatile, heavy-duty frame accepting, 10" and 12" blades that can be mounted in any one of four cutting directions. Blades can be tensioned by a single wing nut.

- 12" (300mm) Starrett® bi-metal unique® high speed steel Safe-Flex hacksaw blade included.
- The distinctive red handles allow for good visibility in a crowded workplace.



| MFR # | A&M # | SALE PRICE |
|-------|-------|------------|
| K152  | 49049 | \$48.07    |

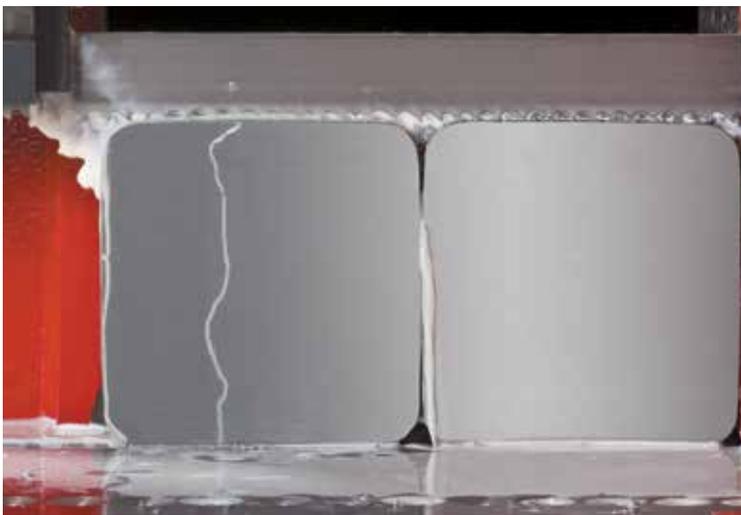
**Starrett® HIGH SPEED STEEL SAFE-FLEX HACKSAW BLADES**

Bi-Metal Unique®

These conventional bi-metal hacksaw blades offer a sturdier construction. An excellent choice for demanding off-hand use or light power-assisted machine applications.

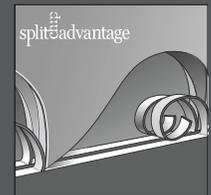


| DIMENSIONS<br>LENGTH x WIDTH x THICKNESS  | TPI<br>(25mm) | MFR #<br>(2 BLADE PACK) | A&M #  | SALE PRICE |
|---|---------------|-------------------------|--------|------------|
| 12" x 1/2" x .025"<br>(300 x 13 x 0.65mm) | 18            | KBS1218-2               | 428213 | \$6.04     |
| 12" x 1/2" x .025"<br>(300 x 13 x 0.65mm) | 24            | KBS1224-2               | 428214 | \$6.04     |



1. Patented process providing 170% more weld contact for superior teeth stripping resistance
2. Significantly reduced fracture and breakage
3. Multi-edge cutting performance resulting in faster cuts and longer blade life

**bi-metal unique®**



**Starrett UNIFIED SHANK JIG SAW BLADE ASSORTMENT PACKS**



**MFR #BU1**



**MFR #BU2**



**MFR #BU3**

| DESCRIPTION   | MFR # | A&M #          | SALE PRICE     |
|---|-------|----------------|----------------|
| <b>WOOD CUTTING ASSORTMENT PACK:</b><br>Includes one each: BU36, BU46, BU38, BU310T and BU214S      | BU1   | <b>5472398</b> | <b>\$19.43</b> |
| <b>MULTI-PURPOSE ASSORTMENT PACK:</b><br>Includes one each: BU46, BU310T, BU214, BU224S and BU232   | BU2   | <b>5472399</b> | <b>\$17.81</b> |
| <b>METAL CUTTING ASSORTMENT PACK:</b><br>Includes one each: BU41014, BU214, BU224, BU224S and BU232 | BU3   | <b>5472400</b> | <b>\$16.65</b> |

**Starrett UNIFIED SHANK JIG SAWS**

Bi-Metal Unique®

Starrett® Unified Shank jig saws incorporate the Starrett® exclusive bi-metal unique® process technology. Blades made from this process resist breakage, cut faster and last longer than conventional saws. Unified Shank jig saws are available in five-blade packs, twenty-blade packs and in various assortment packs.



| DIMENSIONS*<br>LENGTH x WIDTH x THICKNESS | TPI<br>(25MM) | TOOTH     | SET                        | MATERIAL      | MFR #<br>(5 BLADES PER PACK) | A&M #          | SALE PRICE     |
|---|---------------|-----------|----------------------------|---------------|------------------------------|----------------|----------------|
| 2" x 5/16" x .040"<br>(50 x 7.5 x 1mm)    | 24            | REGULAR   | WAVY                       | METAL CUTTING | BU224                        | <b>5472379</b> | <b>\$13.91</b> |
| 2" x 5/16" x .040"<br>(50 x 7.5 x 1mm)    | 32            | REGULAR   | WAVY                       | METAL CUTTING | BU232                        | <b>4570354</b> | <b>\$16.72</b> |
| 2" x 3/16" x .040"<br>(50 x 4.5 x 1mm)    | 24            | SCROLL    | WAVY                       | METAL CUTTING | BU224S                       | <b>4570355</b> | <b>\$16.15</b> |
| 4" x 3/8" x .040"<br>(100 x 9.5 x 1mm)    | 24            | REGULAR   | WAVY                       | METAL CUTTING | BU424                        | <b>5472381</b> | <b>\$20.21</b> |
| 2" x 5/16" x .040"<br>(50 x 7.5 x 1mm)    | 14            | REGULAR   | WAVY                       | MULTI-PURPOSE | BU214                        | <b>5472375</b> | <b>\$13.91</b> |
| 2" x 3/8" x .040"<br>(50 x 9.5 x 1mm)     | 18            | REGULAR   | WAVY                       | MULTI-PURPOSE | BU218                        | <b>4684360</b> | <b>\$13.91</b> |
| 2" x 3/16" x .040"<br>(50 x 4.5 x 1mm)    | 14            | SCROLL    | WAVY                       | MULTI-PURPOSE | BU214S                       | <b>5472376</b> | <b>\$16.15</b> |
| 4" x 3/8" x .040"<br>(100 x 9.5 x 1mm)    | 10-14         | VARIPITCH | WAVY                       | MULTI-PURPOSE | BU41014                      | <b>5472374</b> | <b>\$20.49</b> |
| 4" x 3/8" x .040"<br>(100 x 9.5 x 1mm)    | 18            | REGULAR   | WAVY                       | MULTI-PURPOSE | BU418                        | <b>5472378</b> | <b>\$15.47</b> |
| 3" x 5/16" x .050"<br>(75 x 7.5 x 1.3mm)  | 6             | GROUND    | TAPERED                    | WOOD CUTTING  | BU36T                        | <b>5472368</b> | <b>\$26.44</b> |
| 3" x 5/16" x .050"<br>(75 x 7.5 x 1.3mm)  | 6             | SKIP      | ALTERNATE                  | WOOD CUTTING  | BU36                         | <b>5472369</b> | <b>\$17.07</b> |
| 3" x 5/16" x .050"<br>(75 x 7.5 x 1.3mm)  | 8             | REGULAR   | ALTERNATE                  | WOOD CUTTING  | BU38                         | <b>5472371</b> | <b>\$15.00</b> |
| 3" x 5/16" x .050"<br>(75 x 7.5 x 1.3mm)  | 10            | GROUND    | TAPERED                    | WOOD CUTTING  | BU310T                       | <b>5472372</b> | <b>\$17.90</b> |
| 3" x 5/16" x .050"<br>(75 x 7.5 x 1.3mm)  | 10            | GROUND    | TAPERED,<br>DOWNSTROKE CUT | WOOD CUTTING  | BU310DT                      | <b>5472373</b> | <b>\$17.90</b> |

\*Length dimension references tooth bearing section of jig saws. The total length, including blade tang, is approximately 1" longer.

**Starrett UNIFIED SHANK JIG SAWS**

Dual Cut®

Starrett® Dual Cut® Jig Saw Blades feature teeth that cut in both directions, virtually eliminating burrs from both sides of the cut. Bi-metal unique® saw technology provides 170% greater resistance to tooth breakage, longer life & a lower cost per cut than other welding techniques.



MFR #BU2DCS-2

| DIMENSIONS*<br>LENGTH x WIDTH x THICKNESS | DESCRIPTION                                  | MFR #<br>(2 BLADES PER PACK) | A&M #   | SALE PRICE |
|---|--|------------------------------|---------|------------|
| 2" x 3/16" x .050"<br>(50 x 5 x 1.3mm)    | 2" SCROLL-CUTTING DUAL CUT®<br>JIG SAW BLADE | BU2DCS-2                     | 4708517 | \$9.71     |
| 3" x 5/16" x .060"<br>(75 x 8 x 1.5mm)    | 3" DUAL CUT® JIG SAW BLADE                   | BU3DC-2                      | 4670084 | \$10.05    |

\*Length dimension references tooth bearing section of jig saws. The total length, including blade tang, is approximately 1" longer.

**Starrett BI-METAL RECIPROCATING BLADES**

Metal

3X Power Recip Blades for metal are ideal for cutting metal sheet and sections with fast cutting action and low vibration for safe, low effort straight cuts every time.



MFR #B414-2

| DIMENSIONS*<br>LENGTH x WIDTH x THICKNESS | TPI<br>(25MM) | SHAPE    | MFR #<br>(2 BLADES PER PACK) | A&M #   | SALE PRICE |
|---|---------------|----------|------------------------------|---------|------------|
| 4" x 3/4" x .035"<br>(102 x 19 x 0.89mm)  | 14            | STRAIGHT | B414-2                       | 5469702 | \$9.09     |
| 4" x 3/4" x .035"<br>(102 x 19 x 0.89mm)  | 18            | STRAIGHT | B418-2                       | 5469703 | \$9.09     |
| 4" x 3/4" x .035"<br>(102 x 19 x 0.89mm)  | 24            | STRAIGHT | B424-2                       | 5469704 | \$9.09     |
| 6" x 3/4" x .035"<br>(152 x 19 x 0.89mm)  | 14            | STRAIGHT | B614-2                       | 5469707 | \$10.19    |
| 6" x 3/4" x .035"<br>(152 x 19 x 0.89mm)  | 18            | STRAIGHT | B618-2                       | 5469708 | \$10.19    |
| 6" x 3/4" x .035"<br>(152 x 19 x 0.89mm)  | 24            | STRAIGHT | B624-2                       | 5469709 | \$10.19    |
| 8" x 3/4" x .035"<br>(203 x 19 x 0.89mm)  | 18            | STRAIGHT | B818-2                       | 5469713 | \$13.98    |

\*Length dimension references tooth bearing section of jig saws. The total length, including blade tang, is approximately 1" longer.

**Starrett BI-METAL RECIPROCATING BLADES**

Multi

Versatile blades designed to cut multiple materials including metal, wood, plastics, and rubber. Optimized tooth pitch reduces vibration, providing cleaner cuts and less blade fatigue.



MFR #BT6610-2

| DIMENSIONS*<br>LENGTH x WIDTH x THICKNESS | TPI<br>(25MM) | SHAPE    | MFR #<br>(2 BLADES PER PACK) | A&M #   | SALE PRICE |
|---|---------------|----------|------------------------------|---------|------------|
| 6" x 3/4" x .050"<br>(152 x 19 x 1.27mm)  | 6-10          | TAPERED  | BT6610-2                     | 5469712 | \$12.74    |
| 6" x 3/4" x .035"<br>(152 x 19 x 0.89mm)  | 10            | STRAIGHT | B610-2                       | 5469706 | \$10.19    |
| 9" x 3/4" x .050"<br>(228 x 19 x 1.27mm)  | 10            | TAPERED  | BT910-2                      | 5469721 | \$15.55    |
| 12" x 3/4" x .050"<br>(305 x 19 x 1.27mm) | 6-10          | TAPERED  | BT12610-2                    | 5469716 | \$21.97    |

\*Length dimension references tooth bearing section of jig saws. The total length, including blade tang, is approximately 1" longer.

# RECIPROCATING BLADES

## Starrett BI-METAL RECIPROCATING BLADES

Wood



MFR #BT66-2



| DIMENSIONS*<br>LENGTH x WIDTH x THICKNESS | TPI<br>(25MM) | SHAPE    | MFR #<br>(2 BLADES PER PACK) | A&M #   | SALE PRICE |
|---|---------------|----------|------------------------------|---------|------------|
| 6" x 3/4" x .035"<br>(152 x 19 x 0.89mm)  | 6             | STRAIGHT | BT66-2                       | 5469711 | \$12.74    |
| 6" x 3/4" x .050"<br>(152 x 19 x 1.27mm)  | 3             | TAPERED  | BT63-2                       | 5469710 | \$12.74    |
| 6" x 3/4" x .050"<br>(152 x 19 x 1.27mm)  | 6             | TAPERED  | B66-2                        | 5469705 | \$10.19    |
| 9" x 3/4" x .050"<br>(228 x 19 x 1.27mm)  | 6             | TAPERED  | BT96-2                       | 5469720 | \$15.55    |
| 12" x 3/4" x .050"<br>(305 x 19 x 1.27mm) | 3             | TAPERED  | BT123-2                      | 5469714 | \$21.97    |
| 12" x 3/4" x .050"<br>(305 x 19 x 1.27mm) | 6             | TAPERED  | BT126-2                      | 5469715 | \$21.97    |

\*Length dimension references tooth bearing section of jig saws. Total length, including blade tang, is approximately 1" longer.

## Starrett BI-METAL RECIPROCATING BLADES

King Cut™



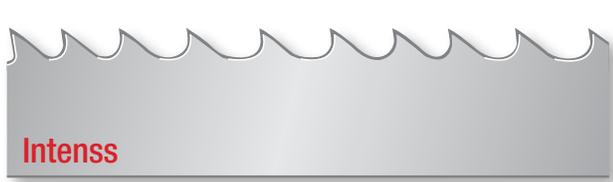
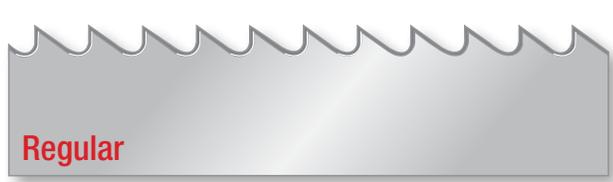
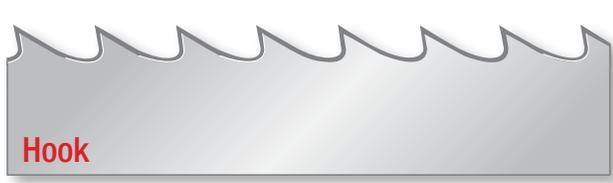
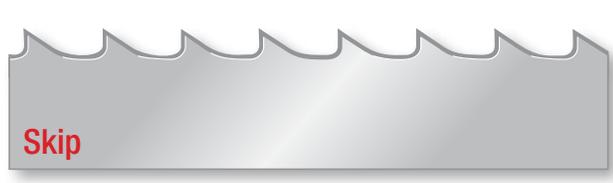
- A thicker blade than the standard Starrett® bi metal reciprocating blades.
- Purpose designed for heavy-duty demolition and emergency extrication.
- THE blade for ripping through just about anything.
- Unbreakable, providing safety and reliability.

| DIMENSIONS*<br>LENGTH x WIDTH x THICKNESS | TPI<br>(25MM) | SHAPE    | MFR #<br>(2 BLADES PER PACK) | A&M #   | SALE PRICE |
|---|---------------|----------|------------------------------|---------|------------|
| 6" x 3/4" x .035"<br>(152 x 19 x 0.89mm)  | 18            | STRAIGHT | BR618-2                      | 5469598 | \$10.19    |
| 6" x 3/4" x .035"<br>(152 x 19 x 0.89mm)  | 10-14         | STRAIGHT | BR61014-2                    | 5469489 | \$10.19    |
| 6" x 1" x .063"<br>(152 x 27 x 1.60mm)    | 10-14         | TAPERED  | BTR61014-2                   | 5469492 | \$12.25    |
| 6" x 1" x .063"<br>(152 x 27 x 1.60mm)    | 6-10          | TAPERED  | BTR6610-2                    | 5469495 | \$12.25    |
| 8" x 3/4" x .035"<br>(203 x 19 x 0.89mm)  | 18            | STRAIGHT | BR818-2                      | 5469602 | \$13.98    |
| 8" x 3/4" x .050"<br>(203 x 19 x 1.27mm)  | 10-14         | STRAIGHT | BR81014-2                    | 5469498 | \$13.98    |
| 8" x 1" x .063"<br>(203 x 27 x 1.60mm)    | 10-14         | TAPERED  | BTR81014-2                   | 5469501 | \$18.06    |
| 8" x 1" x .063"<br>(203 x 27 x 1.60mm)    | 6-10          | TAPERED  | BTR8610-2                    | 5469504 | \$18.06    |
| 9" x 3/4" x .050"<br>(228 x 19 x 1.27mm)  | 10-14         | STRAIGHT | BR91014-2                    | 5469507 | \$15.23    |
| 9" x 1" x .063"<br>(228 x 27 x 1.60mm)    | 10-14         | TAPERED  | BTR91014-2                   | 5469510 | \$18.24    |
| 9" x 1" x .063"<br>(228 x 27 x 1.60mm)    | 6-10          | TAPERED  | BTR9610-2                    | 5469513 | \$18.24    |
| 12" x 3/4" x .050"<br>(305 x 19 x 1.27mm) | 10-14         | STRAIGHT | BR121014-2                   | 6422845 | \$21.97    |
| 12" x 1" x .063"<br>(305 x 27 x 1.60mm)   | 10-14         | TAPERED  | BTR121014-2                  | 6422859 | \$24.42    |
| 12" x 1" x .063"<br>(305 x 27 x 1.60mm)   | 6-10          | TAPERED  | BTR12610-2                   | 6422861 | \$24.42    |

\*Length dimension references tooth bearing section of jig saws. Total length, including blade tang, is approximately 1" longer.

# CHOOSING THE RIGHT BLADE

## TOOTH SHAPES

|  |   |   |   |
|--|---|---|---|
|  <p><b>Intenss</b></p>                              | <p>Contant Pitch</p> <input type="checkbox"/>             | <p>Variable Pitch</p> <input checked="" type="checkbox"/> | <p><b>Primalloy™/Intenss™ PRO/Intenss™ PRO-DIE/Univerz™</b></p> <ul style="list-style-type: none"> <li>• Positive Rake angle</li> <li>• Double back angle</li> <li>• Fast and efficient chip clearance</li> <li>• Excellent choice for a wide range of cuts</li> </ul>                                    |
|  <p><b>Intenss™ PRO-VTH</b></p>                     | <p>Contant Pitch</p> <input type="checkbox"/>             | <p>Variable Pitch</p> <input checked="" type="checkbox"/> | <p><b>Intenss™ PRO-VTH</b></p> <ul style="list-style-type: none"> <li>• Variable tooth height providing pulsating action</li> <li>• Easy penetration</li> <li>• Ideal for cutting hard and difficult to machine materials</li> </ul>  |
|  <p><b>TENNAX™ - PRO</b></p>                        | <p>Contant Pitch</p> <input type="checkbox"/>             | <p>Variable Pitch</p> <input checked="" type="checkbox"/> | <p><b>TENNAX™ - PRO</b></p> <ul style="list-style-type: none"> <li>• Increased resistance to wear and tooth breakage</li> <li>• Positive Rake angle</li> <li>• Ideal for cutting pipes, tubes and structural profiles</li> </ul>  |
|  <p><b>Regular</b></p>                             | <p>Variable Pitch</p> <input checked="" type="checkbox"/> | <p>Variable Pitch</p> <input checked="" type="checkbox"/> | <p><b>Intenss/Duratec™ SFB/Duratec™ FC/Univerz™</b></p> <ul style="list-style-type: none"> <li>• Neutral angle</li> <li>• Shock resistant</li> <li>• Excellent choice for a wide range of cuts</li> <li>• Suitable for all types of machines</li> </ul>   |
|  <p><b>Hook</b></p>                               | <p>Variable Pitch</p> <input checked="" type="checkbox"/> | <p>Contant Pitch</p> <input type="checkbox"/>             | <p><b>Duratec™ SFB/Intenss™ PRO-DIE</b></p> <ul style="list-style-type: none"> <li>• Positive Rake angle, extremely aggressive</li> <li>• Faster cuts</li> <li>• Suitable for cutting ferrous and non-ferrous metals</li> </ul>   |
|  <p><b>Skip</b></p>                               | <p>Variable Pitch</p> <input checked="" type="checkbox"/> | <p>Contant Pitch</p> <input type="checkbox"/>             | <p><b>Duratec™ SFB</b></p> <ul style="list-style-type: none"> <li>• Neutral angle</li> <li>• Shock resistant</li> <li>• Suitable for cutting ferrous and non-ferrous metals</li> </ul>  |
|  <p><b>Advanz™ FS and TS</b></p>                  | <p>Variable Pitch</p> <input checked="" type="checkbox"/> | <p>Variable Pitch</p> <input checked="" type="checkbox"/> | <p><b>Advanz™ MC7/Advanz™ MC5/Advanz™ TS/Advanz™ CS/Advanz™ FS</b></p> <ul style="list-style-type: none"> <li>• Differential tooth design, accurately ground</li> <li>• Triple chip tooth geometry</li> <li>• Faster cuts</li> <li>• Ideal for cutting hard and difficult to machine materials</li> </ul> |
|  <p><b>With GULLET</b>      <b>CONTINUOUS</b></p> | <p>Variable Pitch</p> <input checked="" type="checkbox"/> | <p>Contant Pitch</p> <input type="checkbox"/>             | <p><b>Advanz™ CG/Advanz™ DG</b></p> <ul style="list-style-type: none"> <li>• Cutting edge coated with grains, continuous or with gullet</li> <li>• Suitable for cutting abrasive or hardened materials</li> </ul>   |

# CHOOSING THE RIGHT BLADE

**QUICK GUIDE**



Performance

**FERROUS**

|                  |  |  |  |  |  |  |  |  |
|------------------|---|---|---|---|--|---|---|---|
|                  | Aluminum  | Tubes and Profiles  | Carbon Steel  | Carbon Steel Alloys   | Cast Iron  | Copper Alloys   | High-speed steel  | Stainless Steel   |
| TENNAX™ - PRO    |   | ★★★   |   |   |  |   |   |   |
| Primalloy™       |   |   |   | ★★★   | ★★★  | ★★★   | ★★★   | ★★  |
| Intenss™ PRO-VTH |   |   |   | ★★  |  |   | ★★  | ★★★   |
| Intenss™ PRO     | ★★  | ★★  | ★★★   | ★★★   | ★★   | ★★  | ★★  | ★★  |
| Intenss™ PRO-DIE | ★★  | ★★  | ★★★   | ★★★   | ★★   | ★★  | ★★  | ★★  |
| Intenss™         | ★★  | ★★  | ★★  | ★   | ★★   | ★   |   |   |
| Univerz™         | ★   | ★★  | ★   |   |  |   |   |   |
| Advanz™ MC7      | ★★  |   | ★★★   | ★★★   | ★★   | ★★  | ★★★   | ★★★   |
| Advanz™ MC5      | ★★★   |   | ★★  | ★★  | ★★★  | ★★★   | ★★★   | ★★  |
| Advanz™ TS       | ★   |   | ★★  | ★★  | ★  | ★   | ★   | ★   |
| Advanz™ CS**     |   |   |   |   |  |   |   |   |
| Advanz™ FS*      | ★★★   |   |   |   | ★★★  | ★★★   |   |   |
| Advanz™ CG       |   |   |   |   |  |   |   |   |
| Advanz™ DG       |   |   |   |   |  |   |   |   |
| Duratec™ SFB     | ★   | ★   | ★   |   |  |   |   |   |
| Duratec™ FC      |   |   |   |   |  |   |   |   |
| Band Knives      |   |   |   |   |  |   |   |   |

NOTE 1: \*Foundry-Gates and Risers NOTE 2: \*\*Induction or Case Hardened

# TECHNICAL DATA: BAND SAW BLADES

| FERROUS  |   |   |   | NON-FERROUS  |   |
|--|---|---|---|--|---|
|  |  |  |  |  |  |
| Tool Steel - Hot Work  | Tool Steel - Cold Work  | Nickel and Titanium Alloys  | Steel with Hardness Above 45HRC   | Composite Materials and Abrasives  | Foam, Paper, Plastic and Rubber   |
| ***  | ***   | **  |   |  |   |
| **   | **  | ***   |   |  |   |
| **   | **  | *   |   |  |   |
| **   | **  | *   |   |  |   |
|  |   |   |   |  |   |
| ***  | ***   | ***   | ***   |  |   |
| **   | **  | **  | **  |  |   |
| *  | *   | **  | **  |  |   |
|  |   |   | ***   |  |   |
|  |   |   | ***   | ***  |   |
|  |   |   |   | ***  |   |
|  |   |   |   |  | ***   |
|  |   |   |   | **   |   |
|  |   |   |   |  | ***   |



## BI-METAL BLADE SOLUTIONS

### IMPROVE YOUR SAWING EFFICIENCY!

Bi-metal band saw blades offer substantial improvements over traditional carbon band saw blades. Longer blade life, increased durability, higher fatigue and wear resistance results in higher productivity and lower operating costs. Speak with a Starrett® representative about upgrading to a bi-metal blade and improve your sawing efficiency.



#### PRIMALLOY™

Ideal choice for high alloys and production cutting environments.

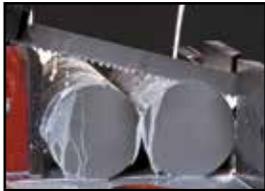
- Longer operating blade life due to tooth geometry and Extended Life Treatment (EXT)
- Higher performance over conventional bi-metal blades without the expense of carbide



#### TENNAX™ PRO

Designed for tubes, pipes, I-beams, bundles and other structural profiles.

- Exceptional shock resistant to intermittent cutting challenges
- Lower noise, heat and vibration, and up to 25% more cuts per blade



#### INTENSS™ PRO

Excellent at cutting a wide range of metals. Your versatile, go to, high performance bi-metal blade.

- Easier penetration, excellent chip clearance, straighter and smoother cuts
- Complete line with a wide range of widths and pitches to suit a variety of cutting needs



#### INTENSS™ PRO-VTH

Uniquely designed tooth edge with variable height and set.

- Pulsating action allow the teeth to penetrate, resulting in faster cuts
- Engineered for production cutting of exotic materials, nickel and titanium alloys



#### INTENSS™ PRO-DIE

Perfect for contour cutting on vertical machines and cutting smaller diameter metals.

- Cost-effective over conventional carbon steel blades
- Superb fatigue, abrasion and shock resistance



#### INTENSS™

General purpose MRO bi-metal blade for users who cut all kinds of materials.

- Featuring Bi-Metal Unique® technology giving you the toughest MRO blade available
- Ideal for tool rooms and maintenance shops



CARBIDE TIPPED BLADE SOLUTIONS

KICK YOUR PRODUCTIVITY UP A NOTCH!

Carbide tipped band saw blades provide significant advantages in a wide variety of applications. Speak with your local Starrett representative to receive a personalized cost savings analysis of your processes and get applicable solutions which save money, fix bottlenecks and increase throughput.



**ADVANZ™ MC7**

The number one choice for high production and aerospace alloys.

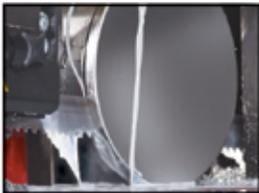
- Extremely long lifespan and low wear due to progressive four tooth grind
- High cutting efficiency provides a great cost per cut ratio



**ADVANZ™ MC5**

Excellent for production applications, hard steels, and alloys.

- Fast cutting without sacrificing surface finish
- Longer lasting with proprietary tooth geometry, distributing chip load more effectively



**ADVANZ™ TS**

Versatile all-around blade which offers all the benefits of carbide, without limitations.

- Excellent cost per cut ratio on every material that enters your facility
- Excellent for tough materials which standard bi-metal blades cannot cut



**ADVANZ™ CS**

Designed with the hardest exteriors in mind.

- Ideal for induction hardened chrome shafts, linear bearing shafts and case hardened materials to HRc 65
- Excellent longevity due to shock and wear resistant technology



**ADVANZ™ FS**

The most effective blade for cutting gates, risers, castings, fiberglass, masonite, plastics or other abrasive materials.

- Engineered to keep teeth from stripping, even in the most demanding materials
- Exceptional shock resistance for intermittent cutting

DOWNLOAD YOUR FREE STARRETT® BAND SAW GUIDE

Complete with speed and feed charts and a comprehensive troubleshooting guide, this exclusive printable PDF provides invaluable at-a-glance reference. Simply scan the adjacent QR code to download yours now.



**Starrett PORTABAND UNIVERZ™ BAND SAW BLADES**

Bi-Metal



Featuring the Starrett® bi-metal unique® technology. The blades are pre-welded, ready-to-use and available in lengths that fit all the popular portable band saw machines.

- Triple tempered M-42 cobalt high speed steel teeth with a fatigue resistant alloy steel backer.
- Patented "Twin Tooth" design of the Split-Chip advantage "bi-metal unique®".
- Faster cutting and longer life than ordinary blades.
- Available in a variety of tooth pitches.
- Available in bulk pack (100 pieces) at additional savings, please call.

| FITS MACHINE MODELS   | LENGTH                       | WIDTH x THICKNESS          | PITCH & RAKE* | MFR # (3 BLADES PER PACK) | A&M #          | SALE PRICE PER BLADE† |
|---|------------------------------|----------------------------|---------------|---------------------------|----------------|-----------------------|
| Black & Decker, Greenlee, Milwaukee, Ridgid, Rockwell, Porter-Cable, Skil, Unitec | 44-7/8" or 3' 8-7/8" (114cm) | 1/2" x .020" (13 x 0.50mm) | 10/S          | BM10                      | <b>5628905</b> | \$17.78               |
|   |                              |                            | 14/S          | BM14                      | <b>80093</b>   | \$17.78               |
|   |                              |                            | 18/W          | BM18                      | <b>80158</b>   | \$17.78               |
|   |                              |                            | 24/W          | BM24                      | <b>80204</b>   | \$17.78               |
|   |                              |                            | 10-14/S       | BM1014                    | <b>5628907</b> | \$17.78               |
|   |                              |                            | 14-18/S       | BM1418                    | <b>5628904</b> | \$17.78               |

\*Length dimension references tooth bearing section of jig saws. The total length, including blade tang, is approximately 1" longer. †Must buy in multiples of 3 blades.

**BOOST YOUR SAW PRODUCTIVITY:  
REQUEST AN  
ASSESSMENT**

A&M Industrial and Starrett® can conduct on-site saw tests to observe your current blade performance and specific saw application. Our band saw testing process utilizes a data-driven approach to optimize performance and lower your total cost of ownership. The key performance indicators (KPIs) we analyze to boost your band saw productivity include:

- Cost Per Cut
- Blade Changes
- Set-Up Time
- Throughput
- Downtime & Preventive Maintenance

By tracking and analyzing key performance indicators (KPIs) related to band saw productivity, companies can demonstrate clear and measurable cost reductions and efficiency improvement. This data-driven approach not only provides transparency but also serves as a powerful tool for informed decision-making and continuous improvement initiatives.



**SCAN TO LEARN MORE  
REQUEST A BAND SAW ASSESSMENT  
TO SEE IF YOU QUALIFY FOR OUR  
TEST & TRIAL BLADE PROGRAM**



**The Starrett® Saw Approach: 1. On-Site Assessment • 2. Saw Test • 3. Measure Results • 4. Present Documented Cost & Time Savings**

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