



INDUSTRIAL

PRODUCTS | SERVICES | SOLUTIONS

VALID THRU 12/31/26



ALL ITEMS STOCKED & READY TO SHIP!

UNLESS NOTED AS NON-STOCK

FEATURING:



ITW PRO BRANDS SOLUTIONS



SCRUBS ALL PURPOSE CLEANING WIPES
See Page 24



6 TUB CASE
MFR #96580
A&M #6476514
\$75⁰⁰

Rustlick WS-5050 WATER SOLUBLE OIL
See Page 15



1 GALLON
MFR #74016
A&M #4557852
\$66³⁵

LPS TKX® ALL-PURPOSE LUBRICANT
See Page 6



11 OZ. AEROSOL
MFR #02016
A&M #11435
\$8⁰⁹

800.864.2660

WWW.AM-IND.COM

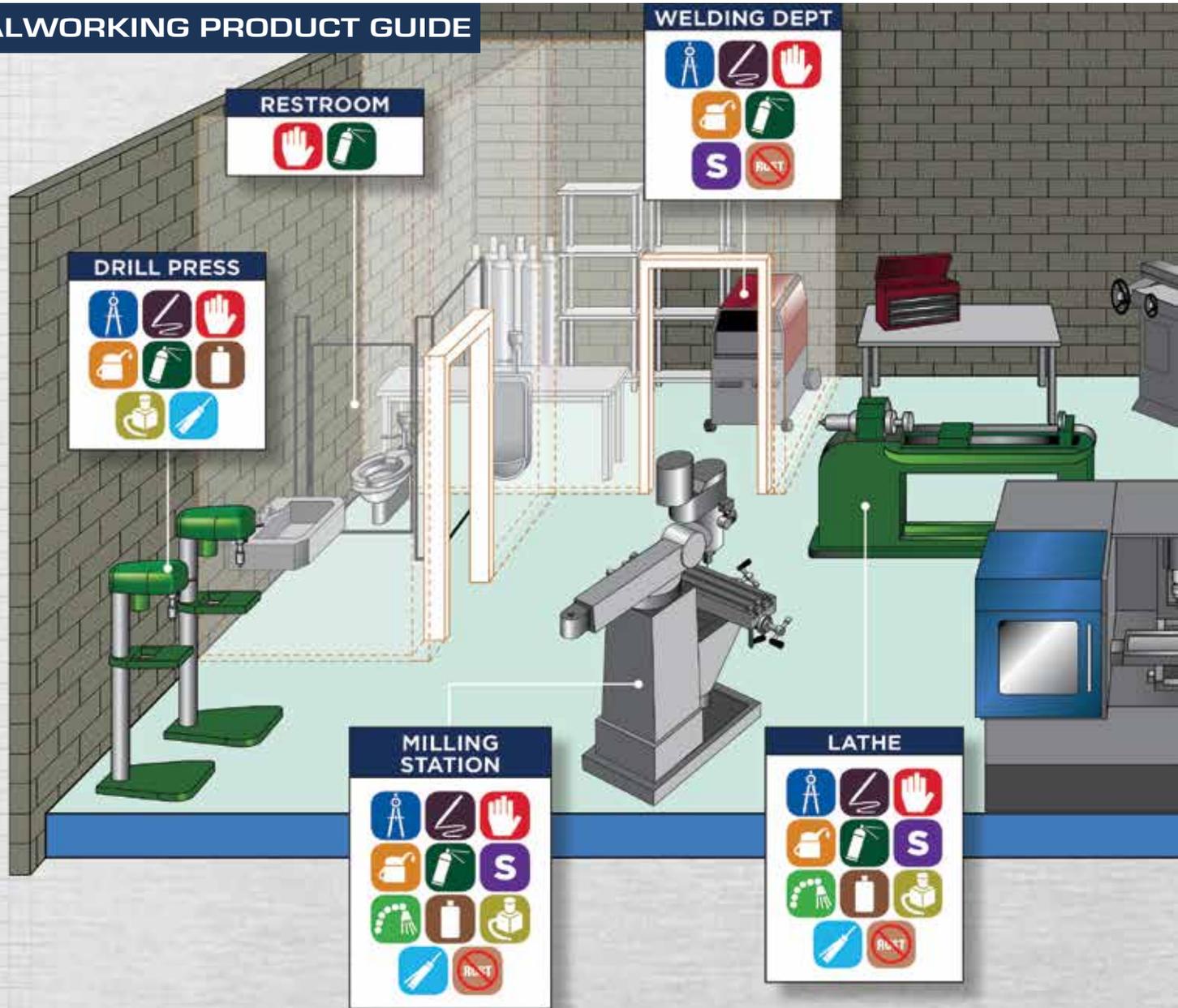


A MORE EFFICIENT & PRODUCTIVE SHOP

Our expert metalworking team can partner with you to evaluate your approach to any application and improve cycle times, set-up, and productivity. To request support or product selection assistance, simply scan the adjacent QR code.



METALWORKING PRODUCT GUIDE



LAYOUT FLUIDS

A	STEEL BLUE®	✓
B	STEEL RED™	
C	REMOVER & PREP	



MARKING PRODUCTS

A	DYKEM® BRITE-MARK® MEDIUM	✓
B	DYKEM® BRITE-MARK® FINE	
C	DYKEM® SUDZ-OFF®	
D	DYKEM® HIGH PURITY	
E	DYKEM® HIGH TEMP	



HAND CLEANERS

A	SCRUBS® IN-A-BUCKET®	✓
B	FAST ORANGE® Pumice Lotion & Cream	



LUBRICANTS/PENETRANTS

A	LPS 1®	✓
B	LPS 2®	
C	LPS® TKX®	
D	LPS® KB-88	
E	All Purpose Anti-Seize	



DEGREASERS/CLEANERS

SOLVENT-BASED		
A	LPS® PreSolve®	✓
B	LPS® ZeroTri®	
C	LPS® A-151	
D	LPS® EVR™	
WATER-BASED		
E	Spray Nine® Multi-Purpose Cleaner & Disinfectant	✓
F	Spray Nine® Grez-Off® HD Degreaser	
G	LPS® Precision Clean	
H	LPS® T-91™	



SPECIALTY MRO

A	Anti-Spatter
B	Strong Steel Stick
C	Leak Detector



FLOOD COOLANTS

MACHINING / SAWING FLUIDS

A	RUSTLICK™ WS-5050	✓
B	RUSTLICK™ ULTRACUT® Pro	
C	RUSTLICK™ ULTRACUT® 380R	
D	RUSTLICK™ Vytron-N	
E	RUSTLICK™ PowerSaw	
F	RUSTLICK™ SS-405L	

GRINDING FLUIDS

G	RUSTLICK™ G-25J	✓
H	RUSTLICK™ G-1066D	
I	RUSTLICK™ Carbide PowerGrind	

*Spray Nine® Brand products are not for sale in Canada through ITW Pro Brands



CNC MACHINE

OFFICE

HAND APPLIED CUTTING FLUIDS		
LIQUID		
A	LPS® Tapmatic #1 Gold	✓
B	LPS® Tapmatic AquaCut	
C	LPS® Tapmatic Natural	
D	LPS® Tapmatic TriCut®	
E	Accu-Lube® Pump Spray Lube	
SEMI-SOLID		
F	LPS® Edge Crème	✓
G	Accu-Lube® #10 Perfect Tap	
H	Accu-Lube® Gel Paste	
I	Accu-Lube® LS-10 Paste	
SOLID		
J	Accu-Lube® Stick Lube	✓
K	Accu-Lube® Block Lube	
L	LPS® Edge Lube	

MINIMUM QUANTITY LUBRICATION (MQL)	
APPLICATORS	
A	Accu-Lube® Junior Applicator ✓
B	Accu-Lube® Standard Boxed Applicator
LUBRICANTS	
C	Accu-Lube® LB-2000 ✓
D	Accu-Lube® LB-3000
E	Accu-Lube® LB-6000

RUST PREVENTATIVES/ CORROSION INHIBITORS	
APPLICATORS	
A	LPS 3® ✓
B	LPS® Cold Galvanize
C	RUSTLICK™ B
D	RUSTLICK™ 631
E	RUSTLICK™ 606

GREASES	
A	LPS® ThermoPlex® Multi-Purpose ✓
B	LPS® ThermoPlex® CS Moly
C	LPS® Red & Redi

✓ Recommended product for most common applications



LPS 1® GREASELESS LUBRICANT

Penetrates quickly, displaces moisture, and will not attract dust or dirt



- Provides a dry, thin, lubricating film.
- Resists oil, dust, and dirt build-up.
- Ideal for delicate mechanisms.
- Removes carbon build-up from surfaces.
- Displaces moisture.
- Safe on paint, fabric, and most plastics.
- Used world-wide in aviation.
- Loosens rusted or frozen parts.
- VOC compliant in all 50 states.



SCAN TO LEARN MORE
ABOUT LPS 1® - THE SWISS ARMY KNIFE
OF LUBRICANTS

APPLICATIONS:

Cables	Molds
Circuit Breakers	Nuts & Bolts
Electronic Connectors	Power Tools
Electric Motors	Relays
Hinges	Sliding Mechanisms
Ignition Systems	Switch Gears
Locks	

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
11 OZ. AEROSOL	00116	17740	\$16.07
5 GALLON PAIL	00105	601136†	\$271.13
55 GALLON DRUM	00155	19939†	\$2,876.33

†Non-Stock Item.



LPS 2® HEAVY-DUTY LUBRICANT

The strong, oily film multi-purpose lubricant, and penetrant with added corrosion protection



- Strong, multi-purpose lubricant and penetrant with added corrosion protection.
- Provides a non-drying, light, oily film.
- Reduces wear caused by friction and corrosion.
- Loosens rusted or frozen parts.
- Provides superior corrosion protection of metal parts during shipment.
- Protects metal parts during indoor storage up to one year.
- Does not contain silicone.
- Displaces moisture.
- Safe to use on most plastics, rubbers and paint.

APPLICATIONS:

Bearings & Valves	Metal Parts In Storage
Cables & Linkages	Productions Equipment
Dies, Bits & Fasteners	Pulleys & Rollers
Engines & Electric Motors	Transportation Equipment
Hand Tools	Slides & Tracks

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
11 OZ. AEROSOL	00216	23321	\$15.90
1 GALLON	02128	18249†	\$66.47
5 GALLON PAIL	00205	22714†	\$294.59
55 GALLON DRUM	00255	25444†	\$2,824.18

†Non-Stock Item.



LPS 3® PREMIER RUST INHIBITOR

The long-term, waxy film, premier rust inhibitor; protects even in the harshest environment



- Protects for up to 2 years indoors.
- Prevents rust and corrosion.
- Safe on all metals.
- Safe to use on rubber, fabric, plastics, and paints.
- Inhibits exfoliation and filiform corrosion of aluminum.
- Safe on all metals.
- Penetrates to displace moisture.

APPLICATIONS:

Aircraft Fuselages	Interior Sections Of Vehicle Doors
Battery Terminals	Metal Parts
Cables, Chains & Pulleys	Pumps & Hose Assemblies
Cargo Sections	

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
11 OZ. AEROSOL	00316	28787	\$20.64
1 GALLON	03128	75581†	\$102.24
5 GALLON PAIL	00305	28207†	\$427.27
55 GALLON DRUM	00355	30885†	\$3,831.76

†Non-Stock Item.

**PRESOLVE® ORANGE DEGREASER**

The orange degreaser that solves the toughest cleaning problems

**APPLICATIONS:**

Air Compressors	Fork Lifts
Alternators	Gears
Bearings	Heavy Equipment
Chains & Cable Connections	Power & Air Tools
Cranes	Printing Presses
Engines	Pulleys

- High performance industrial degreaser that works on contact.
- Ideal for removing grease, tars, and oils.
- Fast acting, deep penetration.
- Controlled evaporation.
- Flash point above 100°F (38°C).
- Low residue.
- Safe on all metals and most plastics.



DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
11 OZ. AEROSOL	01420	92151	\$18.95
1 GALLON	01428	92618†	\$121.61
5 GALLON PAIL	01405	91253†	\$538.81
55 GALLON DRUM	01455	94229†	\$5,338.30

†Non-Stock Item.

SCAN TO LEARN MORE
ABOUT PRESOLVE® ORANGE DEGREASER

ASM
INDUSTRIAL INSIGHTS

**MAGNUM PREMIUM LUBRICANT WITH PTFE**

The high performance lubricant specially formulated with PTFE for maximum friction reduction

APPLICATIONS:

Bearings & Valves	Metal Parts & Hand Tools
Cables & Linkages	Parts in Storage
Dies, Bits & Fasteners	Production & Transportation
Engines & Electric Motors	Pulleys & Rollers
Hoists, Lifts & Draglines	Slides & Tracks

- Does not contain silicone.
- Safe to use on most surfaces.
- Flash point of 175°F (79°C).
- Penetrates and protects metal against rust and corrosion.
- Ideal for both regular and extreme conditions.
- High performance lubricant with PTFE additives.
- Extends equipment life.
- Nonfood Compounds Program Listed Category Code: H2 Registration #128980 (Aerosol); #128981 (Bulk).



DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
11 OZ. AEROSOL	00616	46109	\$17.53
5 GALLON PAIL	00605	6196028†	\$622.10

†Non-Stock Item.

**KB 88 THE ULTIMATE PENETRANT**

Has extremely high solvency and special additives to enhance penetration and attack corrosion

APPLICATIONS:

Bearings	Frozen Nuts & Bolts
Chains	Hinges
Conveyors	Plumbing Fixtures
Corroded Fasteners	Screws
Equipment Disassembly	Shafts
Frozen Gears & Cogs	Pulleys

- Formulated to attack and quickly release rusted and corroded nuts, bolts, hinges, and other frozen components.
- High KB solvency value of 151 and low surface tension.
- Penetrates faster and deeper than most other similar products in the market place.
- Displaces moisture.
- Aggressive formula.
- VOC compliant in all 50 states.



DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
13 OZ. AEROSOL	02316	3904864	\$16.86
20 OZ. TRIGGER SPRAY	02322	4606631	\$22.89

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CT Regional Office
Middletown, CT
800.771.1233

PA Regional Office
Stroudsburg, PA
855.207.0400



LPS TKX® ALL-PURPOSE LUBRICANT

Greaseless lubricant that protects against corrosion, displaces moisture, and loosens frozen parts



- Excellent multi-purpose lubricant.
- Loosens rusted or frozen parts.
- Displaces moisture.
- Protects against corrosion.
- Provides a non-drying, long lasting, oily film.
- High flash point of >160°F (71°C).
- Non-conductive.
- Does not contain chlorinated solvents or silicones.
- Aerosol case quantity: 12/case
- 1 Gallon case quantity: 4/case

APPLICATIONS:	
Bearings	Metal Parts & Machinery
Cables & Chains	Nuts & Bolts
Castings	Pumps & Pulleys
Dies & Molds	Saw Blades
Forgings	Springs
Gears	Rollers & Sliding Mechanisms
Machined stock	Ways & Guides

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
11 OZ. AEROSOL	02016	11435	\$8.09
1 GALLON	02028	12226†	\$60.52
5 GALLON PAIL	02005	10771†	\$284.96
55 GALLON DRUM	02055	13907†	\$2,838.96

†Non-Stock Item.

LPS HEAVY-DUTY SILICONE LUBRICANT

Silicone-rich, water-based formula that protects rubber and plastic parts



- Water-based, silicone rich formula that lubricates and protects rubber, plastic and metal parts.
- Does not contain chlorinated solvents.
- Provides excellent lubricity.
- Ideal for surfaces like elastomers and plastics where petroleum based lubricants are unsuitable.
- Eliminates sticking, binding, squeaking.
- Forms a clear, dry film upon extended drying.
- Colorless and odorless.
- Case quantity: 12/case

APPLICATIONS:	
Cables	Rubber Bushings
Castors	Rubber Mountings
Moving Plastic Parts & Gears	Seals
O-Rings	Sprockets
Plastic Rollers	Valves

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
13 OZ. AEROSOL	01516	97842	\$15.89
5 GALLON PAIL	01505	97153†	\$390.06

†Non-Stock Item.

LPS MAX 1™ DRY LUBRICANT & WATER DISPLACER

Greaseless, dry-to-the-touch lubricant that penetrates quickly and displaces moisture to get parts up and running



The greaseless, dry-to-the-touch lubricant that penetrates quickly and displaces moisture to get parts up and running at max efficiency. Specially formulated to combat build-up, it's even safe for delicate mechanisms. Removes carbon build-up from surfaces and is safe on paint, fabric, and most plastics.

- Advanced greaseless formula keeps precision parts moving.
- Nozzle provides targeted or broad stroke application.
- Embossed can for improved hand grip.
- Locking flip straw actuator.
- Case quantity: 12/case

APPLICATIONS:	
Cables	Molds
Circuit Breakers	Nuts & Bolts
Electronic Connectors & Motors	Power Tools
Hinges	Relays
Ignition Systems	Sliding Mechanisms
Locks	Switch Gears

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
16 OZ. AEROSOL	90116	5131387	\$16.07



LPS MAX 2™ LUBRICANT, PENETRANT & PROTECTANT

Non-drying film displaces moisture and provides lubrication and corrosion protection

This multi-purpose lubricant penetrates quickly to displace moisture; leaving behind a light, non-drying film that provides ongoing lubrication and added corrosion protection for up to 1 year on indoor, metal parts. The non-conductive formula reduces wear from friction and corrosion.

APPLICATIONS:

Bearings & Valves	Metal Parts In Storage
Cables & Linkages	Production & Transportation
Dies, Bits & Fasteners	Equipment
Engines & Electric Motors	Pulleys & Rollers
Hand Tools	Slides & Tracks

- Superior penetration and up to 1 year indoor parts protection.
- Leaves a light non-drying film that reduces wear from friction and corrosion.
- Quickly penetrates to loosen rusted or frozen parts.
- Nozzle provides targeted or broad stroke application.
- Embossed can for improved hand grip.
- Locking flip straw actuator.



DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
16 OZ. AEROSOL	90216	5131388	\$15.90



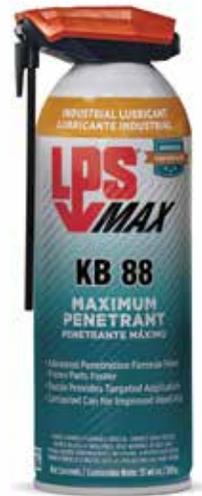
LPS® MAX KB 88 MAXIMUM PENETRANT

LPS® MAX KB 88 is the heavy-duty penetrant that outperforms others in the market. The aggressive formula features an extremely high KB solvency (151) and low surface tension for maximum penetration to attack corrosion at its core. Attacks and penetrates corrosion that binds fasteners for a faster release saving time. Displaces moisture, drying out fasteners and allowing for a smoother release with less mess.

APPLICATIONS:

Bearings	Frozen Cogs, Gears, Nuts & Bolts
Chains	Hinges
Conveyors & Pulleys	Plumbing Fixtures
Corroded Fasteners	Relays
Engines & Electric Motors	Screws
Equipment Disassembly	Shafts

- Heavy duty formulation bites through corrosion to free frozen parts quickly.
- Displaces moisture.
- Kb solvency value of 151.
- Advanced penetration formula frees frozen parts faster.
- Nozzle provides targeted or broad stroke application.
- Embossed can for improved hand grip.
- Locking flip straw actuator.



DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
16 OZ. AEROSOL	92316	5131389	\$16.53



LPS® MAX PRESOLVE® INDUSTRIAL ORANGE DEGREASER

Grease, grime, and oil are no match for this industrial-strength, orange degreaser. The formula works on contact to quickly dissolve and remove grime. Safe on all metals and most plastics, this product features controlled evaporation and leaves little residue behind.

APPLICATIONS:

Air Compressors	Forklifts
Alternators	Gears
Bearings	Heavy Equipment
Chains & Cable Connections	Power & Air Tools
Cranes	Printing Presses
Engines	Pulleys

- Removes grime with MAX speed.
- Effectively dissolves tars, asphalt, mastics, and adhesive residues.
- Low residue.
- Fast acting, deep penetration.
- Safe on all metals and most plastics.
- No chlorinated solvents.
- Controlled evaporation.
- Nozzle provides targeted or broad stroke application.
- Embossed can for improved hand grip.
- Locking flip straw actuator.



DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
20 OZ. AEROSOL	91420	5131393	\$18.95

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Rahway, NJ
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CT Regional Office
Middletown, CT
800.771.1233

PA Regional Office
Stroudsburg, PA
855.207.0400



PREVENTION WITH DETECTION

DID YOU KNOW: ALMOST 40,000,000 LBS OF FOOD IS RECALLED ANNUALLY DUE TO CONTAMINATION

LPS® DETEX® technology helps reduce the risk of foreign object contamination that can result in contaminated product, facility downtime, delayed customer deliveries, and compromised brand reputation. Utilizing a unique patented formula, LPS® DETEX® plastic components are both metal & X-ray detectable. Their bright blue color also helps provide added visibility within the plant.



LPS® DETEX® FOODLUBE® PENETRATING OIL

LPS® DETEX® FoodLube® Penetrating Oil is a fully synthetic, fast acting, penetrant that can be used anywhere within a food processing facility where incidental food contact may occur. The versatile formula attacks rust and scale to quickly release frozen parts while displacing water and leaving a protective film to prevent corrosion.



- NSF H1 penetrant can be used anywhere within a facility where incidental food contact may occur
- Penetrates rust, scale, grease, dirt, and grime to quickly release frozen parts, reducing downtime associated with equipment disassembly.
- Fully synthetic formula displaces water to prevent corrosive attack.
- Leaves a protective film to prevent corrosion short-term.
- Metal and X-ray detectable packaging.
- Halal Product Certified #HP-5543-CH.
- Kosher Certified.
- Case quantity: 12/case



SCAN TO LEARN MORE
ABOUT DETEX® FOOD SAFE TECHNOLOGY



APPLICATIONS:

Castors	Food Racks
Chains	Food Service Carts
Conveyors	Slicers
Filling Equipment	

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
11 OZ. AEROSOL	57316	4806097	\$12.92

LPS® DETEX® FOOD GRADE CHAIN LUBRICANT

Provides effective lubrication of chains and conveyors operating in food processing environments

LPS® DETEX® Food Grade Chain Lubricant's foaming action penetrates deep into chains, bushings, and pins to extend chain life. The wet-film formula resists sling-off and water washout, remaining on intended surfaces, reducing product waste and messy cleanup.



- NNSF H1 lubricant can be used anywhere within a facility where incidental food contact may occur.
- Anti-stick agent for chutes and slides keeps packages moving.
- Dry film will not attract dust or dirt.
- Safe on all metals, plastics, and rubber parts.
- Colorless formula will not stain packaging material or equipment.
- Metal and X-ray detectable packaging.
- Halal Product Certified #HP-5543-CH.
- Kosher Certified.
- Case quantity: 12/case

APPLICATIONS:

Chains	Food Racks
Channels	Food Service Carts
Conveyors	Gears
Filling Equipment	Open Drives

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
12 OZ. AEROSOL	06016	3003916	\$17.49

LPS® DETEX® FOOD GRADE SILICONE LUBRICANT

Keeps packages moving down chutes and slides in food processing facilities where incidental food contact may occur.

- NSF H1 lubricant can be used anywhere within a facility where incidental food contact may occur.
- Anti-stick agent for chutes & slides.
- Dry film will not attract dust or dirt.
- Safe on all metals, plastics, and rubber parts.
- Colorless formula will not stain.
- Metal and X-ray detectable packaging.
- Halal Product Certified #HP-5543-CH.
- Kosher Certified.
- Case quantity: 12/case



APPLICATIONS:

Castors	Pins
Chutes & Conveyors	Rings
Food Racks	Rubber Mountings
Guards & Guide Rails	Seals
Plastic Gears & Rollers	Slides

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
10 OZ. AEROSOL	01716	277111	\$10.23

LPS® DETEX® BELT DRESSING

Eliminates slippage and squeaks on all belt types and extends belt life, keeping critical drive systems operational.

- NSF H1 lubricant can be used anywhere within a facility where incidental food contact may occur.
- Prevents belt slippage and squeaks on all belt types.
- Withstands frequent wash downs, extending maintenance cycles and reducing downtime.
- Contains no chlorinated solvents that deteriorate drive belts.
- May be used indoors or in wet/outdoor conditions.
- Metal and X-ray detectable packaging.
- Halal Product Certified #HP-5543-CH.
- Kosher Certified.
- Case quantity: 12/case



APPLICATIONS:

Appliance Drive Belts	Polishing Belts
Bushings	Round Belts
Flat Belts	

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
10 OZ. AEROSOL	02216	23152	\$11.99

LPS® DETEX® FOOD GRADE MACHINE OIL

A versatile, multi-purpose lubricant, Food Grade Machine Oil is NSF H1 approved for use in food processing facilities where incidental food contact may occur. It penetrates quickly to loosen frozen nuts and bolts while eliminating sticking, binding, and squeaking in metal parts. The colorless formula will not stain products or equipment.

APPLICATIONS:

Castors	Filling Equipment
Chains	Food Racks
Channels	Food Service Carts
Conveyors	Slicers

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
11 OZ. AEROSOL	01316	421626	\$11.45

- NSF H1 lubricant can be used anywhere within a facility where incidental food contact may occur.
- Eliminates sticking, binding, and squeaking.
- Oily film penetrates to loosen frozen nuts and bolts.
- Colorless formula will not stain product or equipment.
- Safe on all metal surfaces.
- Metal and X-ray detectable packaging.
- Halal Product Certified #HP-5543-CH.
- Kosher Certified.
- Case quantity: 12/case



LPS® DETEX® FOOD GRADE ELECTRONIC CLEANER

APPLICATIONS:

Breakers	Digital Equipment
Connectors	Office Equipment
Contacts	Printed Circuits
Controls	Switches

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
11 OZ. AEROSOL	58116	4755704	\$18.89

- NSF K6 electronic cleaner can be used anywhere within a facility where incidental food contact may occur.
- Removes dirt, moisture & oxides from electronic equipment.
- Plastic safe formula can be used on a variety of surfaces.
- Fast drying and residue-free for efficient maintenance cycles.
- VOC Compliant in all 50 states.
- Metal and X-ray detectable packaging.
- Halal Product Certified #HP-5543-CH.
- Kosher Certified.
- Case quantity: 12/case



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MACHINE TYPES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER	BELT & DISC GRINDER	DRILL PRESS	LATHE

BRAND	PRODUCT	FEATURE	MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER	BELT & DISC GRINDER	DRILL PRESS	LATHE
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FLOOD COOLANTS

MACHINING / SAWING FLUIDS

RUSTLICK™	WS-5050	✓	General purpose heavy-duty water-soluble oil	•	•	•	•	•	•
	ULTRACUT® Pro		Heavy-duty, high-biostability water-soluble oil with EP additives	•	•	•	•	•	•
	ULTRACUT® 380R		Heavy-duty, ultra long-lasting bioresistant semi-synthetic coolant with non-chlorinated EP additives	•	•	•	•	•	•
	Vytron-N		General-purpose synthetic cutting fluid	•	•	•	•	•	•
	PowerSaw		Moderate to heavy-duty synthetic cutting fluid with non-chlorinated EP additives	•	•				
	SS-405L		Moderate-duty semi-synthetic fluid	•	•	•	•	•	•

GRINDING FLUIDS

RUSTLICK™	G-25J	✓	Synthetic grinding fluid for blanchard, surface, centerless & cylindrical grinding				•		
	G-1066D		Synthetic grinding fluid for diamond wheel grinding				•		
	Carbide PowerGrind		Premium synthetic grinding fluid for carbide grinding				•		



HAND APPLIED CUTTING FLUIDS

LIQUIDS

LPS®	Tapmatic® #1 Gold	✓	Great for all metals including aluminum	•	•				•
	Tapmatic® AquaCut		Water-based cutting fluid that does not contain sulfur, chlorine, or chlorinated solvents	•	•				•
	Tapmatic® Natural		High-performance, biodegradable, naturally organic cutting fluid	•	•				•
	Tapmatic® TriCut®		Designed to effectively lubricate severe metalworking operations	•	•				•
ACCU-LUBE®	Pump Spray Lube		LB-2000 Pump Spray	•	•				•

SEMI-SOLIDS

LPS®	Tapmatic® Edge Creme	✓	Biodegradable cream formula cutting lubricant	•	•				•
ACCU-LUBE®	#10 Perfect Tap		Thickest natural based cutting oil	•					•
	Gel Paste		Natural-based gel lubricant	•					•
	LS-10 Paste		Semi-solid paste lubricants	•					•

SOLIDS

ACCU-LUBE®	Stick Lube	✓	Soft-solid lubricant in stick form		•			•	
	Block Lube		Soft-solid lubricant in block form		•			•	
LPS®	Tapmatic® Edge Lube		Biodegradable solid bar lubricant		•			•	



MINIMUM QUANTITY LUBRICATION (MQL)

APPLICATORS

ACCU-LUBE®	Junior Applicator	✓	1-or-2 Pump Junior Applicator	•	•				•
	Standard Boxed Applicator*		1-or-2 Pump Boxed Applicator	•	•				•

LUBRICANTS

ACCU-LUBE®	LB-2000	✓	Moderate to heavy-duty MQL lubricant	•	•				•
	LB-3000		Moderate-duty MQL lubricant	•	•				•
	LB-6000		Moderate to heavy-duty MQL lubricant	•	•				•

✓ Recommended product for most common applications

LPS TAPMATIC® #1 GOLD CUTTING FLUID

Great for all metals, including aluminum

APPLICATIONS:

Boring	Milling
Broaching	Reaming
Drilling	Threading
Engraving	Turning
Facing	Sawing

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
11 OZ. AEROSOL	40312	25280†	\$18.47
16 OZ. SQUEEZE BOTTLE	40320	25745	\$16.30
1 GALLON	40330	26332	\$94.12
5 GALLON PAIL	40340	26927†	\$379.66

†Non-Stock Item.

- Does not contain water, solvents, or inactive fillers.
- Reduces cutting torque and improves cutting efficiency.
- Does not contain chlorinated solvents or chlorinated paraffins.
- Requires less product usage than traditional cutting fluids.
- Increases tool life and improves surface finish.
- For all metals including aluminum.
- Excellent for tapping applications.



LPS TAPMATIC® DUAL ACTION PLUS #2 CUTTING FLUID

A metal-cutting fluid safe for tapping, drilling, reaming, threading, or finishing on aluminum

APPLICATIONS:

Boring	Milling
Broaching	Reaming
Drilling	Sawing
Engraving	Stamping
Facing	Tapping
Finishing	Threading
Grinding	Turning

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
16 OZ. AEROSOL	40220	20248	\$15.49
1 GALLON	40230	20837	\$133.03

- Provides superior extreme pressure lubricity in machining aluminum and its alloys.
- Improves surface finish and extends tool life.
- Reduces friction and eliminates chip welding.
- No chlorinated solvents.



LPS EDGE LUBE CUTTING FLUID

High-efficiency lubricant that extends grinding wheel, saw blades, and belt life by eliminating heat build-up and loading

The greaseless, dry-to-the-touch lubricant that penetrates quickly and displaces moisture to get parts up and running at max efficiency. Specially formulated to combat build-up, it's even safe for delicate mechanisms. Removes carbon build-up from surfaces and is safe on paint, fabric, and most plastics.

APPLICATIONS:

Boring	Grinding
Broaching	Tapping
Drilling	Threading
Engraving	Turning

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
13 OZ. TUBE	43200	4645879	\$24.24

- Low toxic, biodegradable, low odor.
- Extends grinding wheel life.
- Does not contain any hazardous chemicals.
- Eliminates heat build-up and belt loading.
- Excellent for belt, wheel or disc grinding, and sawing applications.
- Biodegradable, solid, white, waxy bar.
- Recognized by the USDA BioPreferred™ program.
- Water rinsable.
- Safe on all metals.



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Accu-Lube LB-1000 GENERAL PURPOSE MQL



- Premium, heavy-duty minimum quantity lubricant with chlorinated extreme pressure additives.

APPLICATIONS:

Heavy-duty machining, sawing and cutting.
 Difficult steel & hardened metal operations.
 Large diameter tapping.
 Deep hole drilling.
 High heat operations.
 Sawing large diameter solids.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON JUG	LB1000	5161095	\$121.83
55 GALLON DRUM	LB1055	6195867†	\$6,108.66

†Non-Stock Item.

Accu-Lube LB-2000 GENERAL PURPOSE MQL



- Premium, heavy-duty minimum quantity lubricant with chlorinated extreme pressure additives

APPLICATIONS:

General machining, sawing and cutting.
 General purpose near-dry machining.
 Drilling & tapping small holes.
 Sawing large diameter solids.
 Large diameter tapping.
 Broaching & spline rolling.
 Moderate to heavy-duty applications.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON JUG	LB2000	4594595	\$107.92
55 GALLON DRUM	LB2055	5161083†	\$5,271.95

†Non-Stock Item.

Accu-Lube LB-3000 MEDIUM TO HEAVY DUTY MACHINING FLUID



- Economical, moderate-duty minimum quantity lubricant.

APPLICATIONS:

General machining and sawing.
 Replacement for "mist" type lubricant and coolant.
 Lumber & wood cutting applications.
 Vegetable-based, biodegradable lubricant.
 For ferrous & non-ferrous metals, aluminum and titanium.
 Clean before heat treating with soap & water.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON JUG	LB3000	1802539	\$74.07
55 GALLON DRUM	LB3055	5161085†	\$3,459.35

†Non-Stock Item.

Accu-Lube LB-4600 LIGHT VISCOSITY MQL



- Economical, light-duty minimum quantity lubricant.
- Vegetable-based, biodegradable lubricant.
- Non-staining, burns off cleanly in post heat treating.

APPLICATIONS:

Light-duty machining, sawing and cutting.
 Aluminum extrusion machining and sawing.
 For ferrous & non-ferrous metals, aluminum and titanium.
 Aluminum extrusion machining and sawing.
 Clean with soap and water.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON JUG	LB4600	4660868	\$85.24
55 GALLON DRUM	LB4655	6195869†	\$4,560.44

†Non-Stock Item.

Accu-Lube LB-5000 LIGHT VISCOSITY MQL



- Superior, moderate-duty minimum quantity lubricant.
- Vegetable-based, biodegradable lubricant.
- Non-staining, burns off cleanly in post heat treating.

APPLICATIONS:

General machining, sawing and cutting.
 Post-heat treating aluminum.
 Excellent on abrasives.
 For ferrous & non-ferrous metals.
 Clean with soap and water.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON JUG	LB5000	5161096	\$135.43
55 GALLON DRUM	LB5055	6195870†	\$7,069.55

†Non-Stock Item.

Accu-Lube[®] LB-6000 LIGHT VISCOSITY MQL

- Premium, moderate to heavy-duty minimum quantity lubricant.
- Vegetable-based, biodegradable lubricant.
- Non-staining, burns off cleanly in post heat treating.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON JUG	LB6000	5161097	\$193.66
55 GALLON DRUM	LB6055	5524397†	\$9,409.70

†Non-Stock Item.



APPLICATIONS:

Aluminum machining, cutting and sawing. Moderate to heavy duty milling, drilling, tapping and punching. Aluminum applications post-heat treating. Clean with soap and water.

Accu-Lube[®] LB-6800 LIGHT VISCOSITY MQL

- Moderate-duty minimum quantity lubricant.
- Vegetable-based, biodegradable.
- Non-staining, burns off cleanly in post heat treating.



APPLICATIONS:

General machining, sawing and cutting. Sawing aluminum castings. For ferrous & non-ferrous metals, aluminum and titanium. Clean with soap and water

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON JUG	LB6800	5161086	\$171.03
55 GALLON DRUM	LB6855	5161087†	\$9,087.30

†Non-Stock Item.

Accu-Lube[®] LB-8500 LUBRICANT

For Cutting & Machining Aluminum

- Light to moderate duty minimum quantity lubricant.
- Burns off clean after post-heat treating (aging).



APPLICATIONS:

Sawing and machining aluminum. Aluminum extruders. General machining for all metals. Sawing and machining of aluminum, due to superior lubricity. A general use product for all metals and all types of machining.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON JUG	LB8500	6195871	\$46.84
55 GALLON DRUM	LB8555	6195872†	\$2,105.49

†Non-Stock Item.

Accu-Lube[®] POWER STAMP II LIGHT VISCOSITY MQL

- Superior, heavy-duty minimum quantity lubricant with non-chlorinated extreme pressure and anti-wear additives.
- Vegetable-based, biodegradable lubricant.
- Non-staining, burns off cleanly in post heat treating.



APPLICATIONS:

Operations that generate a lot of heat. Stamping & carbide die stamping. Machining aluminum and titanium. For ferrous & non-ferrous metals, aluminum and titanium.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON JUG	LBSTII01	4640403	\$200.19
55 GALLON DRUM	LBSTII55	5524400†	\$10,562.26

†Non-Stock Item.

Accu-Lube[®] POWER STAMP III GENERAL PURPOSE MQL

- Superior, heavy-duty minimum quantity lubricant with non-chlorinated anti-wear and extreme pressure additives.
- Vegetable-based, biodegradable lubricant.
- Water-washable.



APPLICATIONS:

Carbide die stamping. Drawing and fine blanking. Stamping sheet metal up to 0.125" thick (gauge 8 and higher, depending on the type of metal). For ferrous & non-ferrous metals, aluminum and titanium. Clean before heat treating with rinse water.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON JUG	LBSTIII01	6195880	\$81.19
55 GALLON DRUM	LBSTIII55	6195881†	\$3,845.06

†Non-Stock Item.

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Accu-Lube® GEL PASTE

Natural-based gel lubricant works for a wide variety of cutting applications. The workable texture makes it easy to apply to small and large tools with a soft brush without risk of damaging the tool. Safe, non-toxic, non-allergenic, and biodegradable. Ideal for short-run machining operations and for sawing, drilling, tapping, etc. operations in the shop and out in the field. Suitable for all types of materials, including aluminum, ferrous & non-ferrous metals, and titanium.



- Vegetable-based gel lubricant clings better to parts and tooling.
- Workable texture makes it easy to apply to small and large tools.

APPLICATIONS:

Short-run machining.
Tapping.
Drilling.
Reaming.
Horizontal applications.
For ferrous & non-ferrous metals, aluminum and titanium.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
8 OZ. BOTTLE	79030	6195861	\$16.10
5 GALLON PAIL	79035	6195862†	\$959.33

†Non-Stock Item.

Accu-Lube® PUMP SPRAY LUBE

Accu-Lube® Pump Spray Lubricant puts industry leading LB-2000 MQL lubricant in a conveniently sized spray bottle. Safe, non-toxic, non-allergenic, and biodegradable. Pump Spray Lube is ideal for short-run machining operations.



- Vegetable-based, biodegradable liquid lubricant.
- Cleans up easily before heat treat with soap and water.

APPLICATIONS:

Moderate to heavy-duty sawing and cutting operations.
For ferrous & non-ferrous metals, aluminum and titanium.
Short-run processes.
Drilling.
Tapping.
Milling.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
8 OZ. PUMP SPRAY BOTTLE	79026	5161081	\$10.69

Accu-Lube® LS-10 PASTE

For application on any cutting tool; apply with brush or immerse tool in paste. When exposed to heat or friction, Accu-Lube® LS-10 Paste spreads over tool surface to provide excellent lubricating coverage.



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APPLICATIONS:

Short-run machining.
Tapping.
Drilling.
Reaming.
Horizontal applications.
For ferrous & non-ferrous metals, aluminum and titanium.

- Solid paste lubricant.
- Reduces friction for cleaner cutting and better finish.
- Vegetable-based lubricant.
- Clean with soap and water.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
8 OZ. JAR	7603	2440638	\$17.13

Accu-Lube® STICK LUBE

Accu-Lube solid stick lubricant is a high-viscosity version of their industry-leading vegetable-based MQL lubricants in a convenient smaller container that can be carried in a toolbox or out into the field for use in maintaining machinery.



- Vegetable-based, biodegradable lubricant.
- Safe, non-toxic formula.
- Cleans with soap and water.

APPLICATIONS:

Short-run machining.
General machining, sawing, drilling, tapping, milling operations, etc.
Rotating or stationary cutting tools.
Belt, disc and wheel grinding.
Ferrous & non-ferrous metals, aluminum and titanium.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
2.2 OZ. PUSH-UP STICK	79042	2403854	\$7.64
13 OZ. STICK	79045	4659239	\$21.83

Rustlick™ WS-5050 WATER-SOLUBLE OIL



Water-soluble oil with chlorinated extreme pressure additives for moderate and heavy-duty machining applications.

APPLICATIONS:

Broaching, drilling, general machining, CNC machining, and milling applications. Moderate & heavy-duty machining. For use on ferrous metals, brass, bronze, copper, and aluminum. Not recommended for titanium.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON	74016	4557852	\$66.35
5 GALLON PAIL	74056	407455	\$265.15
55 GALLON DRUM	74556	5389901†	\$2,770.27

†Non-Stock Item.

- Chlorinated EP additives.
- Great lubricity.
- Provides great surface finish.
- Thin oily-film corrosion protection.
- Increases tool life.
- 1 Gallon case quantity: 4/case



Rustlick™ WS-11 WATER-SOLUBLE OIL

PROPERTIES:

Appearance: Dark brown
 Class: Water-Soluble Oil
 pH Value: 9
 Specific Gravity: 0.92
 Density: 7.7 lbs/gal
 Flash Point: 320°F (160°C)
 Total Chlorine: None
 Mineral Oil: 85.00%
 Water Solubility: Soluble
 Dilution Ratio: General Machining and Grinding: 10:1-30:1
 Refractometer Readings: 10:1 = 10.5, 20:1 = 5.3, 30:1 = 3.5

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON	74013	5389895	\$51.47
5 GALLON PAIL	74053	4738243†	\$205.70
55 GALLON DRUM	74553	5389900†	\$2,149.17

†Non-Stock Item.

Economical water-soluble oil for light-duty use.

- Great lubricity.
- Thin oily-film corrosion protection.
- Increases tool life.



APPLICATIONS:

Light-duty operations and general machining and grinding. For use on ferrous metals & aluminum. Limited use on stainless steel, titanium, brass, bronze, and copper.

Rustlick™ ULTRACUT® PRO WATER-SOLUBLE OIL

PROPERTIES:

Appearance: Golden yellow to light brown
 pH Value: 10
 Specific Gravity: 0.98
 Density: 8.2 lbs/gal
 Flash Point: > 200°F (93°C)
 Total Chlorine: 4.70%
 Mineral Oil: 53.50%
 Dilution Ratio: Light-Duty Machining: 30:1 (3%)
 Moderate-Duty Machining: 20:1 (5%)
 Heavy-Duty Machining: 10:1 (10%)
 Refractometer Readings: 10:1=9.2, 20:1=4.6, 30:1=3.1

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
5 GALLON PAIL	84405	5366044†	\$294.51
55 GALLON DRUM	84455	5389929†	\$3,077.19

†Non-Stock Item.

Ultracut PRO® Water-Soluble Oil is a premium water-soluble oil cutting & grinding fluid with maximum bio-resistance and chlorinated extreme-pressure additives for heavy-duty machining.

- Increases sump life, extends tool life and provides corrosion protection.
- Excellent lubricity provides great workpiece quality.

APPLICATIONS:

Heavy-duty machining and grinding. Ferrous and non-ferrous metals. Aluminum, brass, bronze, and copper. Not recommended for titanium.



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Rustlick™ WS-500A WATER-SOLUBLE OIL FOR CUTTING & GRINDING

Designed with a proprietary extreme pressure (EP) additive, Rustlick™ WS-500A is excellent for machining titanium, Inconel X, Aluminum, Rene 41, stainless steel, and other metals. Rustlick™ WS-500A cutting and grinding fluid is compatible with CNC machining and does not contain chlorine or sulfur, thereby reducing disposal costs.



- Water-soluble oil.
- Non-Chlorinated EP additives.
- General purpose coolant.
- Thin oily-film corrosion protection.
- Increases tool life.

PROPERTIES:	
Appearance:	Dark brown
Class:	Water-soluble oil
pH Value:	9.2
Specific Gravity:	0.93
Density:	7.8 lbs/gal
Flash Point:	320°F (160°C)
Total Chlorine:	None
Mineral Oil:	74%
Water Solubility:	Soluble
Dilution Ratio:	Milling, Drilling, Boring, Turning, Threading, Broaching: 10:1-20:1 Form Grinding: 10:1-15:1 Centerless Grinding: 25:1-30:1 10:1=11, 20:1=5.6, 30:1=3.1
Refractometer Readings:	

APPLICATIONS:
 Light to moderate-duty operations.
 General machining.
 For use on ferrous metals, aluminum, and titanium.
 Limited use for brass, bronze, and copper.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
5 GALLON PAIL	74055	4768016†	\$269.34
55 GALLON DRUM	74555	5608305†	\$2,814.44

†Non-Stock Item.

Rustlick™ ULTRACUT® PRO-CF WATER-SOLUBLE OIL

ULTRACUT® PRO-CF is a premium chlorine-free, water-soluble oil, cutting, and grinding fluid with maximum bio-resistance and non-chlorinated extreme-pressure additives for heavy-duty machining.



- Premium water-soluble oil
- Biostable and resistant to microorganisms.
- Non-chlorinated EP additives.
- Increases sump life.
- Extends tool life.
- Provides corrosion protection.
- Provides great workpiece quality.

PROPERTIES:	
Appearance:	Liquid
Color:	Golden Yellow; Light brown
Odor:	Mild, characteristic
pH Value:	9.7 @ 10%
Boiling Point / Range:	> 212 °F (> 100 °C)
Flash Point:	> 199.4°F (> 93°C) Pensky-Martens Closed Cup
Water Solubility:	Emulsifies
Specific Gravity:	0.96
Total Chlorine:	0%
Mineral Oil:	50%
Dilution Ratio:	Light-Duty Machining: 30:1 (3%) Moderate-Duty Machining: 20:1 (5%) Heavy-Duty Machining: 10:1 (10%)
Refractometer Readings:	10:1=9.2, 20:1=4.6, 30:1=3.1

APPLICATIONS:
 For use on ferrous and non-ferrous metals including aluminum, titanium, brass, bronze, and copper.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
5 GALLON PAIL	83305	4624782	\$290.54
55 GALLON DRUM	83355	5389928†	\$3,035.82

†Non-Stock Item.



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Rustlick™ ULTRACUT® 380R

Ultracut® 380R is a premium heavy-duty, biostable, semi-synthetic metalworking fluid with non-chlorinated extreme-pressure additives.

PROPERTIES:

Appearance:	Translucent blue
Class:	Semi-synthetic
pH Value:	9.9
Specific Gravity:	0.99
Density:	8.3 lbs/gal
Flash Point:	> 200°F (93°C)
Total Chlorine:	None
Mineral Oil:	25%
Water Solubility:	25%
Dilution Ratio:	Light Duty 30:1 (3%), Moderate 20:1 (5%), Heavy Duty 10:1 (10%)
Refractometer Readings:	10:1 = 6.0, 20:1 = 3.0, 30:1 = 2.0

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
5 GALLON PAIL	76005	5389910†	\$260.39
55 GALLON DRUM	76055	4660338†	\$2,720.62

†Non-Stock Item.

- Non-chlorinated EP additives.
- Biostable and resistant to microorganisms.
- Provides hard water stability.
- Increases coolant life.
- Keeps machines clean.
- Great corrosion protection.
- Dramatically extends tool life.
- Enhances workpiece quality and surface finish.



APPLICATIONS:

Heavy to moderate-duty machining and grinding.
High volume/high pressure coolant systems.
Use on all ferrous and non-ferrous metals including aluminum, titanium, stainless steel, brass, bronze and copper.

Rustlick™ G-25J SYNTHETIC GRINDING FLUID

G-25J Synthetic Grinding Fluid is a superior general-purpose synthetic metalworking fluid formulated specifically for surface grinding, especially Blanchard grinding. Transparent solution provides rapid fines settling and good visibility while keeping wheels clean and offering dry-film corrosion protection for work pieces and machines.

PROPERTIES:

Appearance:	Liquid
Color:	Dark green
Odor:	Mild
pH Value:	9.8 @ 10%
Melting / Freezing Point:	Not available
Boiling Point / Range:	> 212 °F (> 100 °C)
Flash Point:	> 199.4 °F (> 93.0 °C)
Vapor Density:	> 1
Water Solubility:	Soluble
Specific Gravity:	1.08
Active sulfur content:	None
Total chlorine:	None
Density:	9.0 lbs/gal (1077 kg/m3)
Dilution Ratio:	Cast iron grinding: 1 part to 25 parts water; Steel Grinding: 1 part to 25 parts water
Refractometer Readings:	10:1 = 3.6, 20:1 = 1.8, 30:1 = 1.2

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON	75012	6195901†	\$38.53
5 GALLON PAIL	75052	5389906†	\$154.04
55 GALLON DRUM	75552	4715128†	\$1,609.30

†Non-Stock Item.

- Non-foaming, biodegradable grinding fluid.
- Allows for rapid settling of residues which eliminates build up.
- Ideal for use in machines with magnetic brass rings.
- Dry-film rust protection.



APPLICATIONS:

General-purpose grinding.
Surface and Blanchard grinding.
Ferrous metals, titanium, brass, bronze, and copper.
Not recommended for aluminum.

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Rustlick™ POWERSAW SYNTHETIC CUTTING & GRINDING FLUID

POWERSAW Synthetic Cutting & Grinding Fluid is a moderate to heavy-duty synthetic metalworking fluid with non-chlorinated extreme pressure additives formulated specifically to meet the needs of sawing operations.



- Moderate to heavy-duty synthetic cutting fluid with non-chlorinated EP additives.
- Biodegradable, high lubricity, high rust protection, and low foaming.
- Good tramp oil rejection.
- Exceptional bio-stability provides long-term sump life when maintained.

APPLICATIONS:

Moderate to Heavy-duty operations.
Band & circular sawing, machining, grinding.
For use on ferrous metals.
Limited use on titanium.
Not recommended for aluminum, brass, bronze, and copper.

PROPERTIES:

Appearance:	Dark Blue
Specific Gravity:	1.06
Vapor Density:	> 1
pH Value:	9
Flash Point:	>200°F (93°C)
Boiling Point / Range:	212°F (100°C)
Active sulfur content:	None
Total chlorine:	None
Density:	8.9 lbs/gal (1063 kg/m3)
Dilution Ratio:	Band, circular, and general sawing: 20:1 Machining and grinding: 10:1 to 20:1
Water Solubility:	Soluble in water
Refractometer Readings:	10:1 = 3.5, 20:1 = 1.8, 30:1 = 1.0

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
5 GALLON PAIL	76205	5389912†	\$208.82
55 GALLON DRUM	76255	4597985†	\$2,181.85

†Non-Stock Item.

Rustlick™ CARBIDE POWERGRIND SYNTHETIC GRINDING FLUID

CARBIDE POWERGRIND prevents carbide damage and minimizes cobalt leaching. Transparent solution provides excellent lubricity and keeps wheels clean while providing dry-film corrosion protection.



- Recommended for machining tungsten carbide.
- Contains inhibitors to prevent cobalt leaching from all grades of carbide.
- Highly biostable and resistant to bacteria and fungus growth.

APPLICATIONS:

Diamond wheel grinding.
Ferrous metals.
Brass, bronze, and copper.
Limited use on stainless steel and titanium.
Not recommended for cast iron or aluminum.

PROPERTIES:

Appearance:	Opaque Green
Specific Gravity:	1.04
Vapor Density:	> 1
pH Value:	10.2
Flash Point:	>200°F
Boiling Point / Range:	212°F
Active sulfur content:	None
Total chlorine:	None
Density:	8.7 lbs/gal
Dilution Ratio:	10:1 to 30:1
Water Solubility:	Soluble in water
Refractometer Readings:	10:1 = 3.3, 20:1 = 1.7, 30:1 = 1.1

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
5 GALLON PAIL	74052	4551185†	\$328.48
55 GALLON DRUM	74552	6195896†	\$3,432.50

†Non-Stock Item.

Rustlick™ GROGAN® BIOCIDES



Rustlick™ Grotan® Biocides is a tank side biocide to control bacterial growth. The application is determined by size of sump. Recommended 10 oz per 50 gallons of mixed fluid.

APPLICATIONS:

Use according to manufacturer's specifications.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON	77011	589958†	\$214.99

†Non-Stock Item.

Rustlick™ SUMP-SIDE DEFOAMER



Rustlick™ Sump-Side Defoamer is an anti-foam liquid that treats foaming in machine sumps and washing systems.

- Non-chlorinated.

APPLICATIONS:

Safe for use on titanium.
Suitable for use in aerospace.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON	78640	2270201†	96.61
55 GALLON	78655	6195908†	6107.84

†Non-Stock Item.

Rustlick™ B RUST PREVENTATIVE

Rustlick™ B Rust Preventative is a non-flammable water-soluble corrosion inhibitor designed to prevent in-process rusting of ferrous metals. It leaves a non-oily, dry, microscopic protective film & can be used for hydrostatic testing and vibratory finishing. Biodegradable and non-irritating, it is not subject to bacterial decomposition or rancidity and does not require removal prior to painting, plating, or assembly.

PROPERTIES:

Appearance:	Green Liquid
Odor:	Amine-like
pH Value:	9.1 @ 10%
Boiling Point / Range:	212°F (100°C)
Flash Point:	>199.4°F (>93.0°C) Pensky-Martens Closed Cup
Evaporation Rate:	<1
Vapor Density:	>1
Density:	9.1 lb/gal (1089 kg/m ³)
Specific Gravity:	1.05
Dilution Ratio: (Hydrostatic & immersion testing, rinsing, washing, tumbling):	10:1-30:1
Refractometer Readings:	10:1 (10%) = 4.0, 20:1 (5%) = 2.0, 30:1 (3%) = 1.3

- Use for short-term indoor storage; prevents flash rusting.
- No cleaning required before painting or plating.
- Can be used for sand blasting or vibratory finishing.



DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON	73011	4608408†	\$44.56
5 GALLON PAIL	73051	6195903	\$187.04
55 GALLON DRUM	73551	6195904†	\$1,953.77

†Non-Stock Item.

APPLICATIONS:

For short-term corrosion prevention.

Rustlick™ 631 MOISTURE DISPLACING RUST PREVENTATIVE

Rustlick 631 is a moisture-displacing rust preventative and corrosion inhibitor designed for long-term in-door use. It spreads into scratches and pores to displace moisture and leaves an oily thin-film. 631 is easily applied and removed, non-conductive, and safe to use on electrical parts.

- Displaces moisture and water.
- Easy aerosol spray application.
- No chlorinated solvents.
- Non-conductive.



DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
1 GALLON	71011	5388561†	\$51.23
5 GALLON PAIL	71051	4780505	\$215.03
55 GALLON DRUM	71551	4666831†	\$2,311.05

†Non-Stock Item.

APPLICATIONS:

For Corrosion & Rust Prevention.
Spray On Wherever Protection Is Needed.

Rustlick™ DRUM MIXER/PROPORTIONER FLOOD COOLANT ACCESSORIES

INCLUDES:

Ball Valve	Metering Tip (From Kit)
Bung Adapter Assembly	Mounting Bracket
Discharge Tube Assembly	Nipple
Eductor Assembly	Stainer Washer
Flooding Ring	Suction Tube Assembly
Hose Swivel	

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
DRUM MIXER/PROPORTIONER	78096	1040842	\$349.14

- Automatically mixes coolant concentrate with water and dispenses the diluted solution into any container.
- Works with all coolant types.
- Guarantees precise coolant concentration.
- Prevents messy fluid spills.
- Reduces coolant use.

APPLICATIONS:

Use the Drum Mixer/Proportioner to dilute and mix coolant concentrate with the proper amount of water to create the perfect concentration for your operations.



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DYKEM STEEL BLUE® LAYOUT FLUID

Machine shop operators depend on DYKEM® STEEL BLUE® Layout Fluid to scribe sharp, clear, precise lines. When applied, our layout fluids provide a uniform deep blue color that prevents glare and dries in minutes. All Dykem® Layout Fluids create an extremely thin film which adds practically no thickness to the work piece and remains flexible without cracking and chipping.



- STEEL BLUE® provides a uniform deep color that prevents glare and eye strain.
- Allows for sharp, clear, and precise scribes.
- Provides a thin film without cracking/chipping and adds practically no thickness to work surface.
- Meets A-A 59168 dated 21st May 2014 paragraph 3.1.1 thru 3.2.4.4 with the exception of 3.3 (chemical resistance to chlorinated solvents).
- Dries within minutes.
- Reveals defects and pinholes in a variety of surfaces.
- Great for inspection of gear tooth contact patterns.
- Available in multiple package sizes.
- Does not contain any reportable amounts of Xylene.

APPLICATIONS:
 Safe on most surfaces.
 Removable with DYKEM® Remover & Cleaner.
 Surface tests should be run to determine compatibility prior to use.

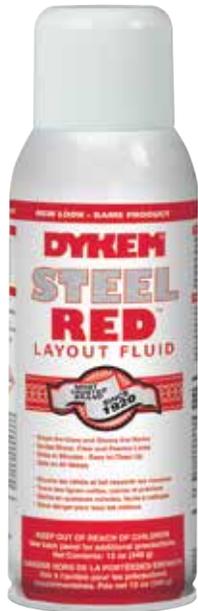
DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
2 OZ. FELT TIP APPLICATOR	80200	95105	\$8.49
4 OZ. BRUSH-IN-CAP	80300	101142	\$10.19
8 OZ. BRUSH-IN-CAP	80400	107252	\$14.09
16 OZ. AEROSOL	80000	83835	\$15.87



SCAN TO LEARN MORE
 ABOUT STEEL BLUE® LAYOUT FLUID



DYKEM STEEL RED™ LAYOUT FLUID



- STEEL RED™ provides a uniform deep color that prevents glare and eye strain.
- Allows for sharp, clear, and precise scribes.
- Provides a thin film without cracking/chipping and adds practically no thickness to work surface.
- Meets A-A 59168 dated 21st May 2014 paragraph 3.1.1 thru 3.2.4.4 with the exception of 3.3(chemical resistance to chlorinated solvents).
- Dries within minutes.
- Reveals defects and pinholes in a variety of surfaces.
- Great for inspection of gear tooth contact patterns.
- Available in multiple package sizes.
- Does not contain any reportable amounts of Xylene.

APPLICATIONS:
 Safe on most surfaces.
 Removable with DYKEM® Remover & Cleaner.
 Surface tests should be run to determine compatibility prior to use.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
2 OZ. FELT TIP APPLICATOR	80296	5204495	\$8.49
4 OZ. BRUSH-IN-CAP	80396	107001	\$10.19
8 OZ. BRUSH-IN-CAP	80496	112978	\$14.09
16 OZ. AEROSOL	80096	89144	\$16.99



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DYKEM CROSS CHECK™ TORQUE SEAL® TAMPER-PROOF INDICATOR PASTE**A&M TOP SELLER**
INDUSTRIAL

DYKEM® Cross Check™ Torque Seal® Tamper-Proof Indicator Paste provides a convenient visual method for identification of vibratory loosening or tampering in nuts, bolts, fasteners, and assemblies. Provides warranty protection against tampering. Marks will be easily broken if parts are tampered with or become loose. Highly visible under ambient light and fluorescent under UV light. Excellent adhesion to metal and other substrates.

APPLICATIONS:

Assemblies
Bolts
Fasteners
Nuts

SCAN TO LEARN MORE
ABOUT CROSS CHECK™ TORQUE SEAL®

A&M
INDUSTRIAL INSIGHTS



DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
ORANGE 1 OZ. TUBE	83314	4553951	\$6.66
GREEN 1 OZ. TUBE	83315	6195964	\$6.66
RED 1 OZ. TUBE	83316	4708718	\$6.66
YELLOW 1 OZ. TUBE	83317	4792297	\$6.66
BLUE 1 OZ. TUBE	83318	4818509	\$6.66
WHITE 1 OZ. TUBE	83319	4708152	\$6.66
PINK 1 OZ. TUBE	83320	4748078	\$6.66
GRAY 1 OZ. TUBE	83321	6195963	\$6.66



- Tamper proof torque mark.
- Safe for most surfaces.
- Highly visible- blue, yellow, red, green, and orange colors are fluorescent under black light.
- Excellent adhesion.
- Visually detects loose nuts & bolts.
- Provides warranty protection.
- 3 Year Shelf Life.
- Case quantity: (24) 1 oz. tubes

Specifications:

- Approved product replacement for Organic Products Company F-900 Torque Seal.
- BOEING Specification, BMS8-45 Type II.
- NORTHROP GRUMMAN GC115UG rev K - Colors: Orange, Red, Yellow, Blue, White, Pink.
- Lockheed Martin 302-40812.
- CPW487 Rev. B.

DYKEM REMOVER & PREP

The preferred solution for removal of DYKEM® Layout Fluids. DYKEM® REMOVER & PREP is non-chlorinated and leaves no residue, preparing the part for the next production.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
930 ML	82638	136412	\$17.96
1 GALLON	82738	10734	\$51.41
5 GALLON PAIL	82838	285947†	\$222.58
55 GALLON DRUM	82938	6195983†	\$2,454.72

†Non-Stock Item.

- Removes layout fluids from metal surfaces.
- Dries in minutes.
- Does not contain toluene or chlorinated solvents.
- Leaves no residue.



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DYKEM BRITE-MARK® MEDIUM PERMANENT PAINT MARKER / VALVE ACTION

Our most popular marker, the BRITE-MARK® Medium features a medium tip for clear, bold markings. DYKEM® BRITE-MARK® is a general purpose permanent marker ideal for making clear, bold markings on almost any surface. Its quick drying, oil-based paint withstands indoor and outdoor conditions without fading, chipping or losing its opacity. DYKEM® BRITE-MARK® can be used to permanently identify inventory, assemblies, tools, finished products or work-in-progress while resisting most work related abuses or compounds.



- Makes permanent bright marks on metal, rubber, plastic, glass, concrete, leather, stone, wood, vinyl and more.
- Quick drying, oil based, UV resistant paint withstands harsh indoor and outdoor conditions.
- Does not contain any HAP's (Hazardous Air Pollutants) which makes them a smart alternative to using spray paint and stencil for big, bold marks.
- Does not contain any reportable amounts of Xylene.
- Markers can be used to permanently identify inventory, assemblies, tools, finished products or work in progress while resisting most work related abuses or compounds.
- Valve action mechanism prevents paint in barrel from drying when the cap is left off.
- Bullet tips are replaceable to assure complete use of paint in each marker.
- Heavy duty aluminum body with large paint capacity.
- Top selling marker with a felt tip for smooth, even marks.

APPLICATIONS:

Safe on most surfaces.
Removable with DYKEM® Remover & Cleaner.
Surface tests should be run to determine compatibility prior to use.

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
BLACK	84002	296096	\$4.06
BLUE	84001	166672	\$4.06
GREEN	84007	296102	\$4.06
ORANGE	84005	296100	\$4.06
RED	84006	296101	\$4.06
WHITE	84003	83641	\$4.06
YELLOW	84004	137468	\$4.06

Dymon® THE END.™ WASP & HORNET KILLER

THE END.™ Brand of insect killers are formulated using advanced technology to be some of the most powerful insecticides available.



- Instant knockdown.
- Sprays up to 20 feet.
- dielectric breakdown voltage of 40,700 volts.
- Kills wasps, hornets, yellow jackets, and bees.
- Kills nest and insects with residual action.
- Case quantity: 12/case

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
12 OZ. AEROSOL	18320	6195924	\$8.32

Dymon® THE END.™ DRY FOG™ FLYING INSECT KILLER



- Water-based insecticide.
- Kills flies, mosquitoes, gnats, midges, wasps, hornets, and flying moths.
- Case quantity: 12/case

DESCRIPTION	MFR #	A&M #	SALE PRICE EA.
14 OZ. AEROSOL	45120	6195925†	\$13.36

†Non-Stock Item.

SCRUBS® INSECT SHIELD™ INSECT REPELLENT WIPES

SCRUBS® INSECT SHIELD™ Insect Repellent Wipes feature an insect Repellent formula combined with a large, lint-free wipe. The 30% DEET insect Repellent formula provides a safe, yet highly effective level of protection. The wipe allows for a one-step, controlled application making it safer than aerosol and pump sprays to use around the face with no worry of inhaling mist or vapors. Once applied, the formula is waterproof and greaseless so it won't interfere with activities or tasks. Each wipe is individually packaged making it convenient to take along and easy to store.

- 30% DEET.
- Easy Application.
- Non-greasy.
- Waterproof Formula.
- Long Lasting Protection.



APPLICATIONS:

- | | |
|--------------|------------|
| Biting Flies | Mosquitoes |
| Chiggers | Ticks |
| Fleas | |

DESCRIPTION	MFR #	A&M #	SALE PRICE PER BOX
100/BOX	91401	4627280	\$103.00

SCRUBS® SUNSCREEN LOTION

SCRUBS® Sunscreen Lotion is a broad spectrum, SPF 30+ sunscreen lotion in a convenient single-dose pouch. The non-greasy formula offers UVA/UVB protection and is PABA-free and oil-free. Contains added aloe vera gel and vitamin E. Passed lineman's glove test.

- SPF 30+, Broad Spectrum
- Resistant to water and sweat for up to 80 minutes.
- UVA/UVB Protection.
- PABA-free.
- Oil-free.
- Non-greasy.
- Contains Aloe Vera Gel & Vitamin E.
- Passed Lineman's Glove Test (Type 1 Class 2 ANSI/ASTM D 120).



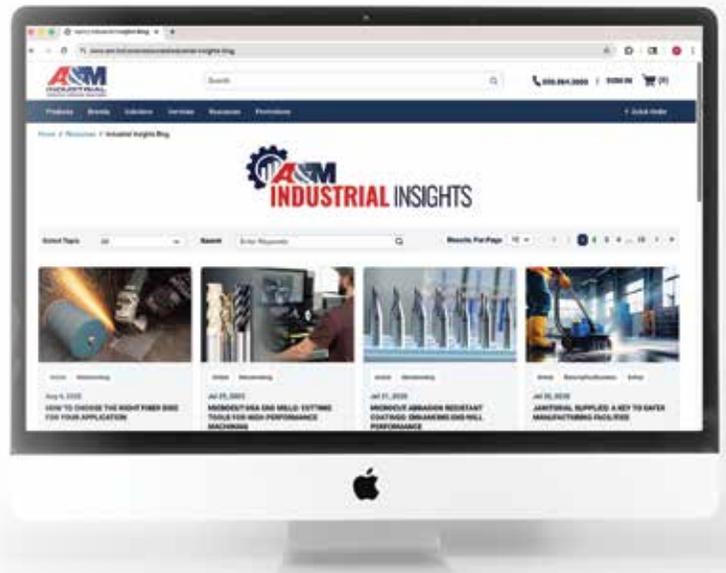
DESCRIPTION	MFR #	A&M #	SALE PRICE PER BOX
100/BOX	92101	4608608	\$110.00

YOUR SOURCE FOR TECHNICAL ADVICE & EXPERTISE:



A&M's online resource center features exclusive articles, videos & downloadable guides that are focused on metalworking, safety, and manufacturing. See the Resources menu on our website to find helpful, expert-level advice and content that includes:

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- 'How to', step by step application videos and instructions.
- Troubleshooting and problem solving techniques.
- Product introductions.
- FREE, downloadable reference charts, guides, and more.



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SCRUBS® ALL PURPOSE CLEANING WIPES



SCRUBS® All Purpose Cleaning Wipes combine a powerful solvent blend with a highly effective detergent and emulsifier package and a strong wipe that can handle a variety of everyday cleaning tasks. Featuring a pleasant citrus scent, these wipes contain no harsh chemicals and do not leave a heavy residue.

- Formulated to be strong and effective at cleaning dirt and grime.
- Quick clean of hands on the go or when traditional hand washing facilities are not readily available.
- Cleaning formula has been proven to be effective in breaking down and removing everyday soils and stains.
- The wipes can handle tough messes without tearing or falling apart during use.
- Packed with enough cleaning power to tackle multiple messes with each wipe.

APPLICATIONS:	
Airport Terminals	Kitchens & Restaurants
Auto Interiors	Marinas
Bus Stations	Multi-Family Dwellings
Cafeterias & Food Courts	Office Buildings
Catering Facilities	Schools
Child Care Facilities	Shopping Centers
Correctional Facilities	Spas
Gyms	Train Stations & More!

EXCLUSIVE WEB DEALS

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DESCRIPTION	MFR #	A&M #	SALE PRICE
(72) 10" X 12" TOWELS PER TUB, SINGLE TUB	96580	6461057	\$13.50/EA.
(72) 10" X 12" TOWELS PER TUB, 6 TUB CASE	96580	6476514	\$75.00/CASE

SCRUBS® SCRUBS IN-A-BUCKET® HAND CLEANER TOWELS



SCRUBS IN-A-BUCKET® Hand Cleaner Towels combine an advanced cleaning formula with a strong, dual-textured towel to thoroughly clean hands and surfaces ANYWHERE, ANYPLACE, ANYTIME!® The clean, citrus-scented formula loosens and dissolves industrial soils while leaving hands free from dryness and irritation. The Rough Touch® blue towel locks in soil to prevent it from transferring back onto hands and surfaces. Hands are left feeling clean with no sticky residue and no rinsing required.

- Clean, citrus fragrance.
- Advanced cleaning power.
- For use on hands & surfaces.
- No sticky residue.

APPLICATIONS:	
Adhesives	"Icky-PIC"
Asphalt	Inks & Dyes
Cable Jelly	Oils
Caulks	Paints
Dirt	Lubricants
Epoxies	Tar
Grease	Urethanes

DESCRIPTION	MFR #	A&M #	SALE PRICE
(72) 10" X 12" TOWELS PER TUB, SINGLE TUB	42272	74583	\$19.00/EA.
(72) 10" X 12" TOWELS PER TUB, 2 TUB PACK	42272	6406886	\$36.00/2-PACK
(72) 10" X 12" TOWELS PER TUB, 6 TUB CASE	42272	6163175	\$80.00/CASE
(100) 5" X 12" INDIVIDUALLY WRAPPED TOWELS	42201	4804313†	\$54.00/CASE

†Non-Stock Item.



SCAN TO LEARN MORE ABOUT HOW SCRUBS PROVIDES SIGNIFICANT COST SAVINGS



Pages 4-6 & 11



Pages 6-7



Pages 8-9



Pages 12-14



Pages 15-19



Pages 20-22



Page 22



Pages 23-24

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