



METALWORKING CHEMICAL GUIDE



800.864.2660

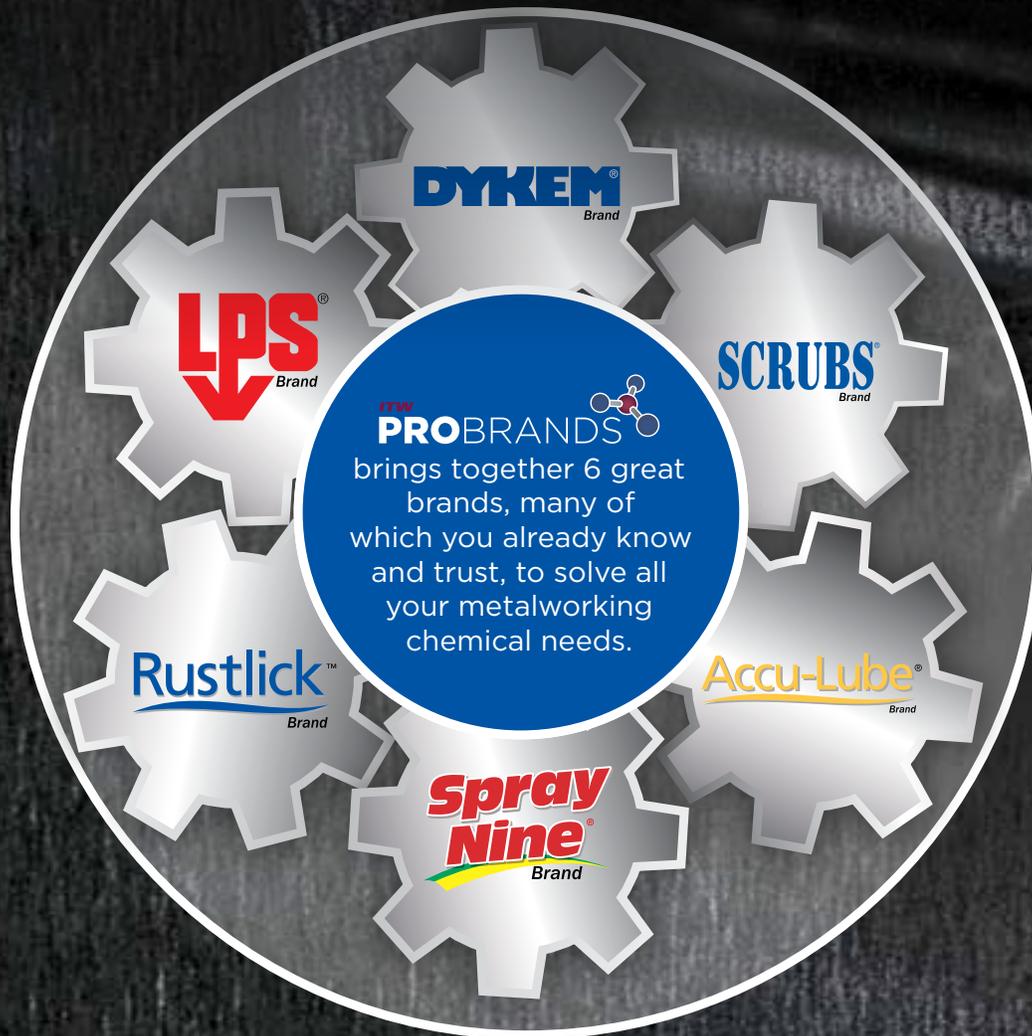
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INDUSTRIAL BRANDS YOU CAN DEPEND ON

We understand how critical it is to keep your facility running, and how downtime can cripple your business. You need the job done right the first time, and the products to help you do it.

ITW Pro Brands brings together 6 industrial brands, all built on the belief that the work you do is essential to your company's success. We're proud to make the products you can count on to help keep things running.



DYKEM®

- The Metalworking Standard for almost 100 years with Steel Blue® Layout Fluid
- Full line of markers, stains, and fluids for all your marking needs

LPS®

- High Performance MRO chemical products including cleaners, degreasers, lubricants, cutting fluids and corrosion inhibitors
- A must-have for maintaining equipment and facilities

SCRUBS®

- SCRUBS® invented the hand-cleaner towel category over 20 years ago
- When you need the strongest towel to clean your hands, tools, or any surface!

Rustlick™

- Highest quality line of flood coolants on the market, specializing in small-volume users
- Engineered for versatility and superior performance and easy maintenance

Accu-Lube®

- Eliminate coolant clean-up and improve your tool life with mist-free micro-lubrication technology
- Accu-Lube® invented the MQL category over 30 years ago and maintains that dedication to quality and performance

Spray Nine®

- The perfect ready-to-use degreasing and cleaning products for your shop
- Available in sizes ranging from RTU sprays to full drums

METALWORKING APPLICATION GUIDE



BAND SAW

- Hand Protection
- Lubricants/Penetrants
- Flood Coolants
- Marking Products
- Greases
- Hand Applied Cutting Fluids
- Minimum Quantity Lubrication (MQL)
- Degreasers/Cleaners
- Rust Preventatives/Corrosion Inhibitors

MILLING STATION

- Layout Fluids
- Hand Protection
- Lubricants/Penetrants
- Flood Coolants
- Marking Products
- Greases
- Hand Applied Cutting Fluids
- Minimum Quantity Lubrication (MQL)
- Degreasers/Cleaners
- Specialty MRO
- Rust Preventatives/Corrosion Inhibitors

GRINDING STATION

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WELDING DEPT

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LATHE

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DRILL PRESS

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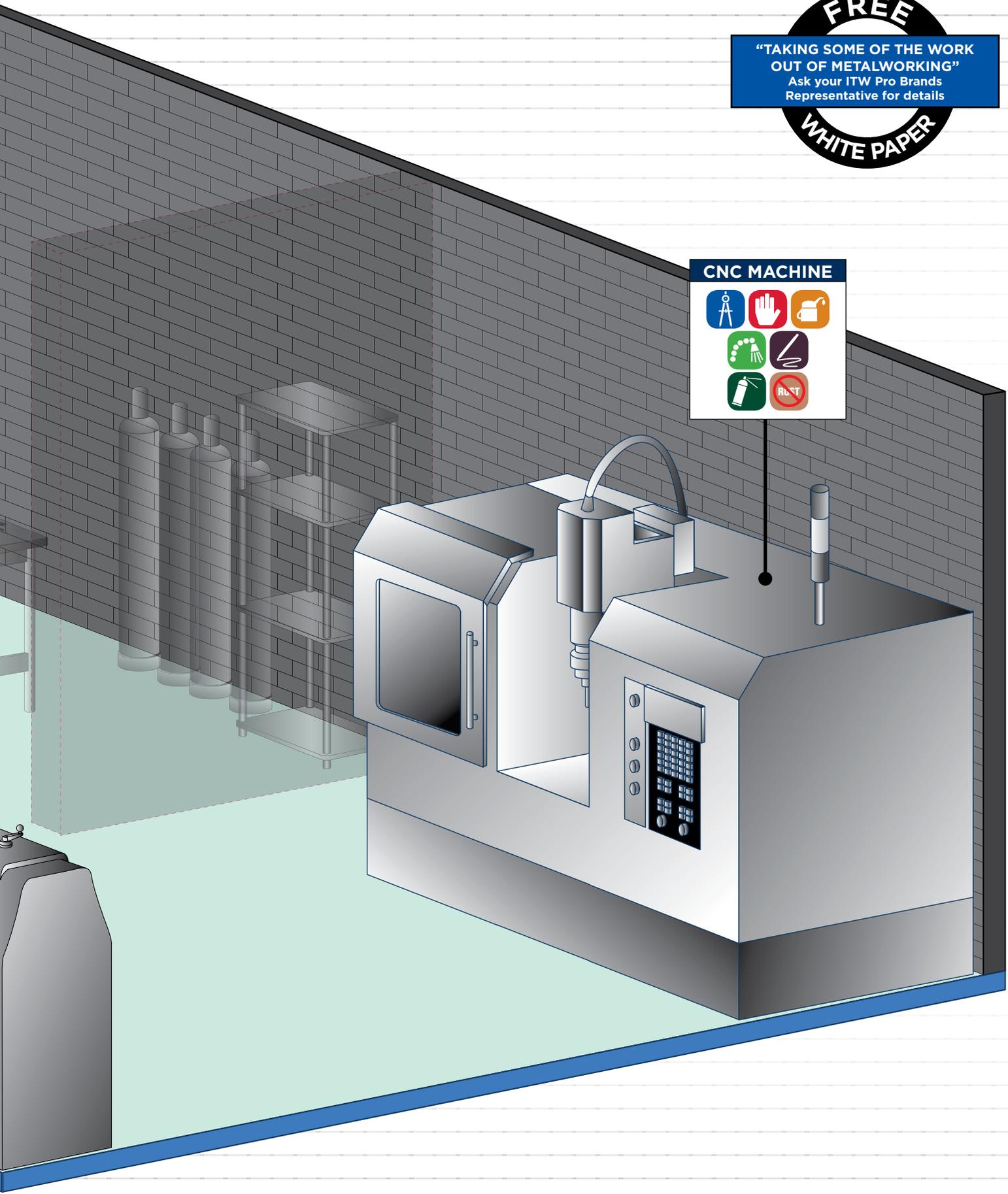
ICON GUIDE

	LAYOUT FLUIDS		HAND CLEANERS		LUBRICANTS/PENETRANTS		FLOOD COOLANTS		MARKING PRODUCTS		GREASES
	HAND APPLIED CUTTING FLUIDS		MINIMUM QUANTITY LUBRICATION (MQL)		DEGREASERS/CLEANERS		SPECIALTY MRO		RUST PREVENTATIVES/CORROSION INHIBITORS		



**"TAKING SOME OF THE WORK
OUT OF METALWORKING"**
Ask your ITW Pro Brands
Representative for details

CNC MACHINE



CHOOSE PRODUCTS FROM BRANDS SPECIFICALLY ENGINEERED FOR METALWORKING AND MACHINE SHOP PROFESSIONALS.

LAYOUT FLUIDS



- A** **DYKEM® STEEL BLUE®** ✓
 - B** **DYKEM® STEEL RED™**
- DYKEM® Layout fluids allow you to scribe sharp, clear and precise lines
- Dries in minutes
 - Leader in layout fluids for almost 100 years
- C** **DYKEM® REMOVER & PREP**
- DYKEM® Remover & Prep prepares surfaces for better layout fluid adhesion and makes removal of layout fluids an easy process

HAND CLEANERS



- A** **SCRUBS IN-A-BUCKET®** ✓
 - B** **SCRUBS® Hand Cleaner Towels**
- SCRUBS In-A-Bucket® Hand Cleaner Towels clean your hands away from the sink.
- Will not dry or crack skin, even with repeated use
 - Remove oil, grease, paint, adhesive and much more
 - Great for use on tools and surfaces
- C** **Spray Nine®* Poly Scrub®**
 - D** **Spray Nine®* Coco Scrub®**
- SPRAY NINE® Poly Scrub® and Coco Scrub® feature poly scrub beads to remove tough, embedded soils.
- Destroys and removes odors
 - Poly Scrub® features a lemon-lime scent
 - Coco Scrub® features a coconut scent

*Spray Nine® Brand products are not for sale in Canada through ITW Pro Brands

GREASES



- High Performance greases from LPS® provide long-lasting lubrication in harsh environments.
- A** **LPS® ThermaPlex® Multi-Purpose** ✓
- General-purpose industrial (NLGI #2) bearing grease for all-around lubrication needs
- B** **LPS® ThermaPlex® CS Moly**
- Extreme-duty industrial grease for heavy loads and impact
 - Moly-enhanced formula prolongs bearing life
 - Superior rust & corrosion protection, water-resistant
- C** **LPS® Red & Redi**
- Heavy-duty non-sling formula with red color for easy visual inspection
 - Prevents rust, corrosion and oxidation
 - Remains effective at temperatures up to 450°F (232°C)

LUBRICANTS/PENETRANTS



- LPS® is your full line of heavy-duty lubricants and penetrants that are must-haves in every machine shop!
- A** **LPS 1® Greaseless Lubricant** ✓
- Moisture-displacing, dry-film for precision lubrication
 - Quick penetration to loosen rusted or frozen parts
 - Resists oil, dust and dirt build-up
- B** **LPS 2® Heavy-Duty Lubricant**
- Heavy-duty industrial lubricant and wet-film corrosion protectant
- C** **LPS® TKX® All-Purpose Lubricant**
- General-purpose, wet-film industrial lubricant
 - Offers great performance at maximum value
- D** **LPS® KB-88 The Ultimate Penetrant**
- Ultimate rust-busting penetrant for industrial applications
 - Kb solvency of 151 with low surface tension enhances penetration and corrosion attack

FLOOD COOLANTS



Rustlick™ coolants provide solutions for a wide range of machining, sawing, and grinding demands from general-purpose to specialized formulas.

To choose the right coolant for your job, refer to the "Metalworking Fluid Guide" section on the back page of this brochure.

When you need versatility in flood coolants, choose Rustlick™!

- ### MACHINING / SAWING FLUIDS
- A** **RUSTLICK™ WS-5050** ✓
 - B** **RUSTLICK™ ULTRACUT® Pro**
 - C** **RUSTLICK™ ULTRACUT® 380R**
 - D** **RUSTLICK™ Vytron-N**
 - E** **RUSTLICK™ PowerSaw**
 - F** **RUSTLICK™ SS-405L**

- ### GRINDING FLUIDS
- G** **RUSTLICK™ G-25J** ✓
 - H** **RUSTLICK™ G-1066D**
 - I** **RUSTLICK™ Carbide PowerGrind**

MARKING PRODUCTS

DYKEM® marking products offer high-quality, high-performance industrial markers to meet your most demanding marking and identification needs.

Refer to the product listing in this brochure to see all available colors for each line.

- A** **DYKEM® BRITE-MARK® Paint Makers/Valve-Action Medium** ✓



- B** **DYKEM® BRITE-MARK® Paint Makers/Valve-Action Fine**



- General-purpose, permanent paint markers
- Durable, UV-resistant marks available in an array of colors
- Marks dry in 25-35 seconds
- Medium and fine tip sizes available

- C** **DYKEM® SUDZ-OFF® Detergent Removable Markers**



- Make water-resistant marks on untreated, unpainted metal surfaces
- Marks are easily removed with a detergent/cleaner with a pH of 10 or higher

- D** **DYKEM® HIGH PURITY Non-etching, Certified Markers**



- Permanent marks will not etch stainless steel
- Certified low-chloride, low-halogen and low-contaminant ink
- Meet Nuclear, GE Energy, GE Aviation and a wide range of industry-accepted specs

- E** **DYKEM® HIGH TEMP Markers**



- Marks withstand temperature exposure up to 2000°F (1093°C) (Refer to product listing for color and temp offerings.)
- Permanent identification solution (Intended for use on room temperature metals. Once cured, marks resist high temperature exposure.)



HAND APPLIED CUTTING FLUIDS



LPS® and Accu-Lube® hand-applied cutting fluids come in 3 forms; liquid, semi-solid and solid, to meet your every need.

To choose the hand applied cutting fluid right for you, refer to the “Metalworking Fluid Guide” section on the back page of this brochure.

LIQUIDS

A	LPS® Tapmatic® #1 Gold	✓
B	LPS® Tapmatic® AquaCut	
C	LPS® Tapmatic® Natural	
D	LPS® Tapmatic® TriCut®	
E	Accu-Lube® Pump Spray Lube	



SEMI-SOLIDS

F	LPS® Tapmatic® Edge Crème	✓
G	Accu-Lube® #10 Perfect Tap	
H	Accu-Lube® Gel Paste	
I	Accu-Lube® LS-10 Paste	

SOLIDS

J	Accu-Lube® Stick Lube	✓
K	Accu-Lube® Block Lube	
L	LPS® Tapmatic® Edge Lube	



MINIMUM QUANTITY LUBRICATION (MQL)



Eliminate clean-up required of flood coolants while improving the machining process and the life of your cutting tools with Accu-Lube® Minimum Quantity Lubrication (MQL) applicators and lubricants.

To select the right MQL applicator and lubricant for your operation, refer to the “Metalworking Fluid Guide” section on the back page of this brochure.

APPLICATORS

A	Accu-Lube® Junior Applicator	✓
B	Accu-Lube® Standard Boxed Applicator	

LUBRICANTS

C	Accu-Lube® LB-2000	✓
D	Accu-Lube® LB-3000	
E	Accu-Lube® LB-6000	



RUST PREVENTATIVES/ CORROSION INHIBITORS



A	LPS 3® Premier Rust Inhibitor	✓
• Waxy, self-healing protectant		
• Offers metal protection for up to 2 years indoors and 6 months outdoors		

B	LPS® Cold Galvanize Corrosion Inhibitor	
• Zinc-rich primer for long-term outdoor corrosion protection		

C	RUSTLICK™ B	
• In-process corrosion inhibitor for ferrous metals		
• Short-term protection for metal fabricating use		
• Water-dilutable 1:3		

D	RUSTLICK™ 631	
• Moisture displacing rust preventative and penetrating spray		
• Wet-film		

E	RUSTLICK™ 606	
• Moisture absorbing rust preventative spray		



DEGREASERS/CLEANERS



LPS® and Spray Nine® offer a wide range of degreasing and cleaning options in both solvent and water based formulas.

SOLVENT-BASED

A	LPS® PreSolve® Orange Degreaser	✓
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- The most effective option for removing accumulated tar, grime and adhesive residues
- Low-residue formula that is easy to remove
- Safe on all metals and most plastics

B	LPS® ZeroTri® Heavy-duty Degreaser	
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- Fast-evaporating formula with no residue
- Safe for most surfaces (including plastics)

C	LPS® A-151 Solvent Degreaser	
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- Features a slow, controlled evaporation, making it ideal for parts washers, dip tanks and ultrasonic cleaners

D	LPS® EVR™ Clean Air Solvent Degreaser	
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- General-purpose solvent degreaser with environmentally preferred formula
- Compliant in all 50 states with no ozone-depleting compounds



WATER-BASED

E	Spray Nine® Multi-Purpose Cleaner & Disinfectant	✓
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- Most versatile cleaner around
- Cleans, degreases, disinfects, sanitizes, deodorizes and more!
- Perfect for all areas of a facility

F	Spray Nine® Grez-Off® Heavy-Duty Degreaser	
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- Ready-to-use, biodegradable formula
- Formulated for heavy degreasing applications

G	LPS® Precision Clean Multi-Purpose Cleaner/Degreaser	
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- Outstanding general-purpose formula that rinses clean
- Safe for all surfaces except magnesium

H	LPS® T-91™ Non-Solvent Degreaser	
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- Bio-preferred, dilutable degreasing concentrate with no VOC's
- Ideal for traditional solvent cleaning with plastic basin parts washer and dip tanks

**Spray Nine® Brand products are not for sale in Canada through ITW Pro Brands*

S SPECIALTY MRO



A	Anti-Spatter	
• Unique water-based formula that prevents weld spatter from sticking to metal		
• Paint compatible		



B	Strong Steel Sticks	
• Hand-kneadable epoxy, ready-to-use stick for fast emergency repairs		

C	PREMIUM LEAK DETECTOR	
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- Identifies gas and air leaks quickly
- Bubbles when exposed to gas leaks
- Meets or exceeds strict Telco performance specs

✓	Recommended product for most common applications	
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PRODUCT LISTING

LAYOUT FLUIDS			
BRAND	PRODUCT	NET CONTENTS	PART #
DYKEM®	STEEL BLUE®	Aerosol 16 oz.	80000
		Felt Tip Appl. 2 oz.	80200
		Brush-In-Cap 4 oz.	80300
		Brush-In-Cap 8 oz.	80400
		Bottle 930 mL	80600
	STEEL RED™	Bottle 1 Gallon	80700
		Aerosol 16 oz.	80096
		Felt Tip Appl. 2 oz.	80296
		Brush-In-Cap 4 oz.	80396
		Brush-In-Cap 8 oz.	80496
	REMOVER & PREP	Bottle 930 mL	80696
		Aerosol 16 oz.	82038
		Bottle 1 Quart	82638
		Bottle 1 Gallon	82738
		Pail 5 Gallons	82838
Drum 55 Gallons	82938		

HAND CLEANERS			
BRAND	PRODUCT	NET CONTENTS	PART #
SCRUBS®	SCRUBS® IN-A-BUCKET®	72 Towels/Cont'r	42272
	SCRUBS® Hand Cleaner Towels	30 Towels/Cont'r 1 Towel/Package	42230 42201
	Poly Scrub®	3.8 lb.	13104
SPRAY NINE®		26 lb.	13126
	Coco Scrub®	3.8 lb.	14104
		26 lb.	14126

LUBRICANTS/PENETRANTS			
BRAND	PRODUCT	NET CONTENTS	PART #
LPS®	LPS 1®	11 wt. oz./312 g/379 mL	00116
		20 fl. oz. (591 mL) Trigger	00122
		1 gal. (3.78 L)	00128
		5 gal. (18.93 L)	00105
		55 gal. (208 L)	00155
	LPS 2®	11 wt. oz./312 g/379 mL	00216
		20 fl. oz. (591 mL) Trigger	00222
		1 gal. (3.78 L)	00218
		5 gal. (18.93 L)	00205
		55 gal. (208 L)	00255
	TKX®	11 wt. oz./312 g/368 mL	02016
		20 fl. oz. (591 mL) Trigger	02022
		1 gal. (3.78 L)	02028
		5 gal. (18.93 L)	02005
		55 gal. (208 L)	02055
KB-88		13 wt. oz./369 g/417 mL	02316
		20 fl. oz. (591 mL) Trigger	02322
		1 gal. (3.78 L)	02301
		5 gal. (18.93 L)	02305

FLOOD COOLANTS			
BRAND	PRODUCT	NET CONTENTS	PART #

MACHINING / SAWING FLUIDS			
BRAND	PRODUCT	NET CONTENTS	PART #
RUSTLICK™	WS-5050	1 gal. (3.78 L)	74016
		5 gal. (18.93 L)	74056
		55 gal. (208 L)	74556
	ULTRACUT® Pro	5 gal. (18.93 L)	84405
		55 gal. (208 L)	84455
	ULTRACUT® 380R	5 gal. (18.93 L)	76005
		55 gal. (208 L)	76055
	Vytron-N	1 gal. (3.78 L)	75014
		5 gal. (18.93 L)	75054
		55 gal. (208 L)	75554
PowerSaw	5 gal. (18.93 L)	76205	
	55 gal. (208 L)	76255	
SS-405L	5 gal. (18.93 L)	78405	
	55 gal. (208 L)	78410	

GRINDING FLUIDS			
BRAND	PRODUCT	NET CONTENTS	PART #
RUSTLICK™	G-25J	1 gal. (3.78 L)	75012
		5 gal. (18.93 L)	75052
		55 gal. (208 L)	75552
	G-1066D	5 gal. (18.93 L)	75051
		55 gal. (208 L)	75551
		Carbide PowerGrind	5 gal. (18.93 L)
		55 gal. (208 L)	74552

MARKING PRODUCTS					
BRAND	PRODUCT	TIP SIZE	TEMP RANGE	COLOR	PART #
DYKEM®	BRITE-MARK®	MEDIUM TIP		BLUE	84001
				BLACK	84002
				WHITE	84003
				YELLOW	84004
				ORANGE	84005
				RED	84006
		GREEN		84007	
		LT. BLUE		84008	
		PINK		84009	
		BROWN		84010	
		VIOLET		84019	
		SILVER		84050	
	GOLD	84051			
	FINE TIP	BLUE	41001		
		RED	41002		
		BLACK	41003		
		GREEN	41004		
		YELLOW	41006		
		WHITE	41008		
		ORANGE	41010		
		WHITE	91146		
		GREEN	91371		
		YELLOW	91694		
		BLUE	91938		
RED		91939			
BLACK	91985				
RED	44301				
BLACK	44404				
BLUE	44534				
WHITE	44729				
YELLOW	44916				
WHITE	33301				
RED	33404				
BLACK	33729				
BLUE	44094				
HIGH TEMP	MEDIUM TIP		2000°F (1093°C)	WHITE	44219
			1550°F - 1650°F (848°C - 899°C)	BLACK	44250
			2000°F (1093°C)	GREEN	44266
			1800°F (982°C)	YELLOW	44424
			800°F - 900°F (426°C - 482°C)		

SPECIALTY MRO			
BRAND	PRODUCT	NET CONTENTS	PART #
LPS®	Anti-Spatter	13 wt. oz./369 g/369 mL	02116
	Strong Steel Sticks	5 gal. (18.93 L)	74056
	PREMIUM LEAK DETECTOR	16 fl. oz. (473 mL)	61016
		1 gal. (3.78 L)	61006

GREASES			
BRAND	PRODUCT	NET CONTENTS	PART #
LPS®	Therma-Plex® Multi-Purpose	14.1 oz. (400 g)	70614
		5 gal. (35 lbs.)	70606
		16 gal. (120 lbs.)	70635
	55 gal. (400 lbs.)	70655	
	ThermaPlex® CS Moly Red & Redi	14.1 oz. (400 g) 5 gal. (35 lbs.) 11 wt. oz./312 g/451 mL	70814 70806 05816

HAND APPLIED CUTTING FLUIDS			
BRAND	PRODUCT	NET CONTENTS	PART #

LIQUIDS			
BRAND	PRODUCT	NET CONTENTS	PART #
LPS®	Tapmatic® #1 Gold	11 wt. oz./312g/344 mL	40312
		16 fl. oz. (473 mL)	40320
		1 gal. (3.78 L)	40330
	Tapmatic® AquaCut	5 gal. (18.93 L)	40340
		16 fl. oz. (473 mL)	01216
		1 gal. (3.78 L)	01228
		5 gal. (18.93 L)	01205
	Tapmatic® Natural	16 fl. oz. (473 mL)	44220
		1 gal. (3.78 L)	44230
		5 gal. (18.93 L)	44240
Tapmatic® TriCut®	16 fl. oz. (473 mL)	05316	
	1 gal. (3.78 L)	05328	
ACCU-LUBE®	Pump Spray Lube	8 oz. spray (16/case)	79026

SEMI-SOLIDS			
BRAND	PRODUCT	NET CONTENTS	PART #
LPS®	Tapmatic® Edge Creme	10 fl. oz. (296 mL)	43100
ACCU-LUBE®	#10 Perfect Tap	8 oz. jar (16/case)	7583
		1 gal. lug	7584
	Gel Paste	8 oz. jar (16/case)	79030
	LS-10 Paste	8 oz. jar (16/case)	7603

SOLIDS			
BRAND	PRODUCT	NET CONTENTS	PART #
ACCU-LUBE®	Stick Lube	2.2 oz. push-up stick (24/case)	79042
		13 oz. tube (24/case)	79045
LPS®	Block Lube	2.6 oz. block (120/case)	79037
		13 oz. (364 g)	43200

MINIMUM QUANTITY LUBRICATION (MQL)			
BRAND	PRODUCT	NET CONTENTS	PART #

APPLICATORS			
BRAND	PRODUCT	NET CONTENTS	PART #
ACCU-LUBE®	Junior Applicator	1 Pump: 18" Loc-Line nozzle w/magnet & magnetic mount	01D0-STD
		1 Pump: 12" copper nozzle (no magnetic mount)	01D0-COP
		2 Pump: 18" Loc-Line nozzle w/magnet & magnetic mount	02D0-STD
	Standard Boxed Complete Applicator	2 Pump: 12" copper nozzles (no magnetic mount)	02D0-COP
		1 Pump: Manual on/off Valve	01A0-STD
		2 Pump: Manual on/off Valve	02A0-STD
	1 Pump: Electric solenoid on/off control (110 VAC)	01A1-STD	
	2 Pump: Electric solenoid on/off control (110 VAC)	02A1-STD	

LUBRICANTS			
BRAND	PRODUCT	NET CONTENTS	PART #
ACCU-LUBE®	LB-2000	1 gal. (3.78 L)	LB-2000
		55 gal. (208 L)	LB-2055
	LB-3000	1 gal. (3.78 L)	LB-3000
		55 gal. (208 L)	LB-3055
	LB-6000	1 gal. (3.78 L)	LB-6000
		55 gal. (208 L)	LB-6055

DEGREASERS/CLEANERS			
BRAND	PRODUCT	NET CONTENTS	PART #

SOLVENT-BASED			
BRAND	PRODUCT	NET CONTENTS	PART #
LPS®	PreSolve®	15 wt. oz./425 g/523 mL	01420
		20 fl. oz. (591 g) Trigger	01422
		1 gal. (3.78 L)	01423
		5 gal. (18.93 L)	01405
		55 gal. (208 L)	01455
	ZeroTri®	15 wt. oz./425 g/563 mL	03520
		1 gal. (3.78 L)	03528
		5 gal. (18.93 L)	03505
		55 gal. (208 L)	03555
		A-151	15 wt. oz./425 g/498 mL
	EVR™	5 gal. (18.93 L)	04305
		55 gal. (208 L)	04355
		15 wt. oz./397 g/492 mL	05220
		1 gal. (3.78 L)	05201
		5 gal. (18.93 L)	05205
		55 gal. (208 L)	05255

WATER-BASED			
BRAND	PRODUCT	NET CONTENTS	PART #
SPRAY NINE®	Multi-Purpose Cleaner & Disinfectant	32 fl. oz. round	26832
		5 gal. (18.93 L)	26805
		55 gal. (208 L)	26855
	Grez-Off Heavy-Duty Degreaser	32 fl. oz. flat	22732
		1 gal. (3.78 L)	22701
		5 gal. (18.93 L)	22705
		55 gal. (208 L)	22755

LPS®			
BRAND	PRODUCT	NET CONTENTS	PART #
LPS®	Precision Clean	18 wt. oz./510 g/525 mL	02720
		28 fl. oz. (828 mL) Trigger	02728
		55 gal. (208 L)	02765
	CONCENTRATE	1 gal. (3.78 L)	02701
		5 gal. (18.93 L)	02705
		55 gal. (208 L)	02755
		28 fl. oz. (828 mL) Trigger	06328
	T-91™	1 gal. (3.78 L)	06301
		5 gal. (18.93 L)	06305
		55 gal. (208 L)	06355

RUST PREVENTATIVES/CORROSION INHIBITORS			
BRAND	PRODUCT	NET CONTENTS	PART #

LPS®	LPS 3®	11 wt. oz./312 g/380 mL	00316
		28 fl. oz. (828 mL) Trigger	00322
		1 gal. (3.78 L)	00318
		5 gal. (18.93 L)	00305
		55 gal. (208 L)	00355
	Cold Galvanize	14 wt. oz./397 g/389 mL	00516
		1 gal. (3.78 L)	05128
	RUSTLICK™ B	5 gal. (18.93 L)	73051
		55 gal. (208 L)	73551
		12 oz.	71101
1 gal. (3.78 L)		71011	
5 gal. (18.93 L)		71051	
RUSTLICK™ 631	55 gal. (208 L)	71551	
	12 oz.	71102	
	1 gal. (3.78 L)	71152	
	5 gal. (18.93 L)	71052	
	55 gal. (208 L)	71552	
RUSTLICK™ 606	1 gal. (3.78 L)	71152	
	5 gal. (18.93 L)	71052	
	55 gal. (208 L)	71552	

Recommended product for most common applications
 *Spray Nine® Brand products are not for sale in Canada through ITW Pro Brands

METALWORKING FLUID GUIDE



MACHINE TYPES

MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER	BELT & DISC GRINDER	DRILL PRESS	LATHE

BRAND	PRODUCT	FEATURE	MILL	BANDSAW	CNC MACHINE	SURFACE GRINDER	BELT & DISC GRINDER	DRILL PRESS	LATHE
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FLOOD COOLANTS



MACHINING / SAWING FLUIDS

RUSTLICK™	WS-5050	✓	General purpose heavy-duty water-soluble oil	•	•	•			•
	ULTRACUT® Pro		Heavy-duty, high-biostability water-soluble oil with EP additives	•		•			•
	ULTRACUT® 380R		Heavy-duty, ultra long-lasting bioresistant semi-synthetic coolant with non-chlorinated EP additives	•		•			•
	Vytron-N		General-purpose synthetic cutting fluid	•	•	•			•
	PowerSaw		Moderate to heavy-duty synthetic cutting fluid with non-chlorinated EP additives		•				
	SS-405L		Moderate-duty semi-synthetic fluid	•	•	•			•

GRINDING FLUIDS

RUSTLICK™	G-25J	✓	Synthetic grinding fluid for blanchard, surface, centerless & cylindrical grinding				•	•	
	G-1066D		Synthetic grinding fluid for diamond wheel grinding				•	•	
	Carbide PowerGrind		Premium synthetic grinding fluid for carbide grinding				•		



HAND APPLIED CUTTING FLUIDS

LIQUIDS

LPS®	Tapmatic® #1 Gold	✓	Great for all metals including aluminum	•	•				•
	Tapmatic® AquaCut		Water-based cutting fluid that does not contain sulfur, chlorine, or chlorinated solvents	•	•				•
	Tapmatic® Natural		High-performance, biodegradable, naturally organic cutting fluid	•	•				•
	Tapmatic® TriCut®		Designed to effectively lubricate severe metalworking operations	•	•				•
ACCU-LUBE®	Pump Spray Lube		LB-2000 Pump Spray	•	•				•

SEMI-SOLIDS

LPS®	Tapmatic® Edge Creme	✓	Biodegradable cream formula cutting lubricant	•	•				•
ACCU-LUBE®	#10 Perfect Tap		Thickest natural based cutting oil	•					•
	Gel Paste		Natural-based gel lubricant	•					•
	LS-10 Paste		Semi-solid paste lubricants	•					•

SOLIDS

ACCU-LUBE®	Stick Lube	✓	Soft-solid lubricant in stick form		•			•	
	Block Lube		Soft-solid lubricant in block form		•			•	
LPS®	Tapmatic® Edge Lube		Biodegradable solid bar lubricant		•			•	



MINIMUM QUANTITY LUBRICATION (MQL)

APPLICATORS

ACCU-LUBE®	Junior Applicator	✓	1-or-2 Pump Boxed Applicator	•	•				•
	Standard Boxed Applicator		1-or-2 Pump Junior Applicator	•	•				•

LUBRICANTS

ACCU-LUBE®	LB-2000	✓	Moderate to heavy-duty MQL lubricant	•	•				•
	LB-3000		Moderate-duty MQL lubricant	•	•				•
	LB-6000		Moderate to heavy-duty MQL lubricant	•	•				•