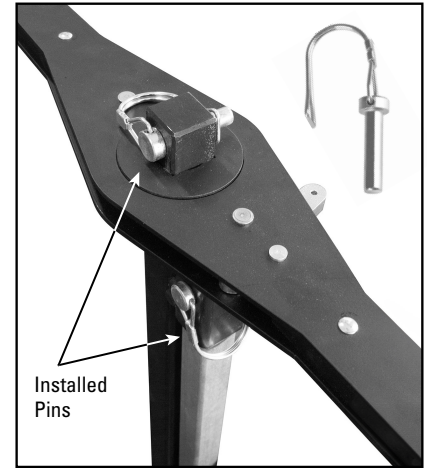
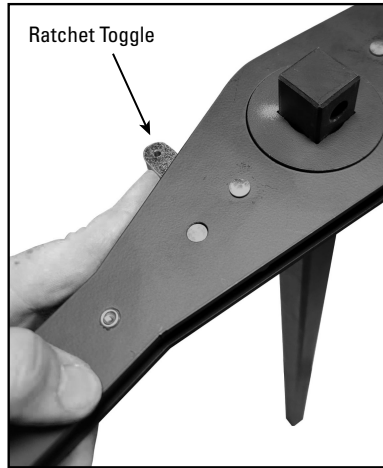
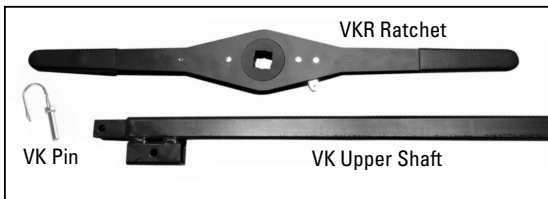


Ratcheting Valve Keys Set-up

1. Remove VK Pin (32340) from the top square drive of the VKR Upper Shaft (92343) and slide the VKR Ratchet (92356) over top. Replace pin.
2. Install the appropriate sized valve key into the VKR Upper Shaft at the required height and secure using the VK Pin.
3. Turn the Valve Key assembly using the ratchet, reversing direction when needed by moving the toggle on the VKR Ratchet.



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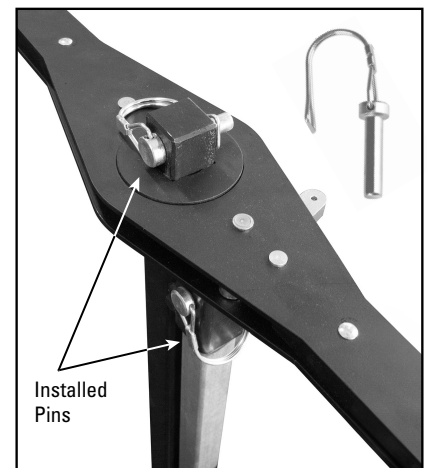
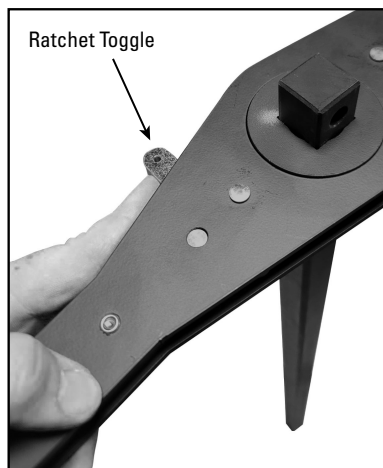
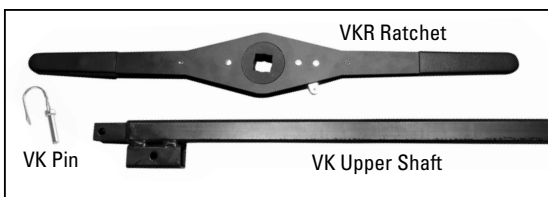
0924-52344

Ratcheting Valve Key Instructions

Applies to: 02349, 02350, 02351

Ratcheting Valve Keys Set-up

1. Remove VK Pin (32340) from the top square drive of the VKR Upper Shaft (92343) and slide the VKR Ratchet (92356) over top. Replace pin.
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3. Turn the Valve Key assembly using the ratchet, reversing direction when needed by moving the toggle on the VKR Ratchet.



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