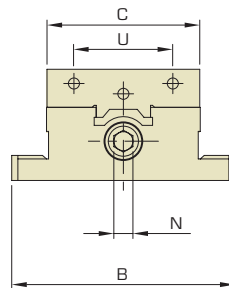
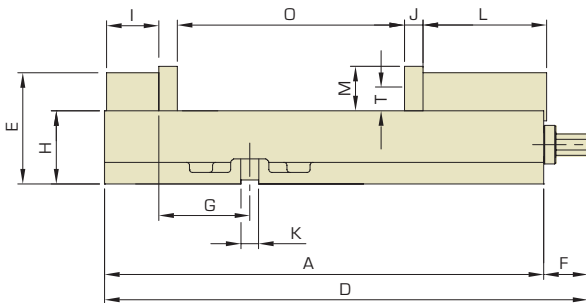
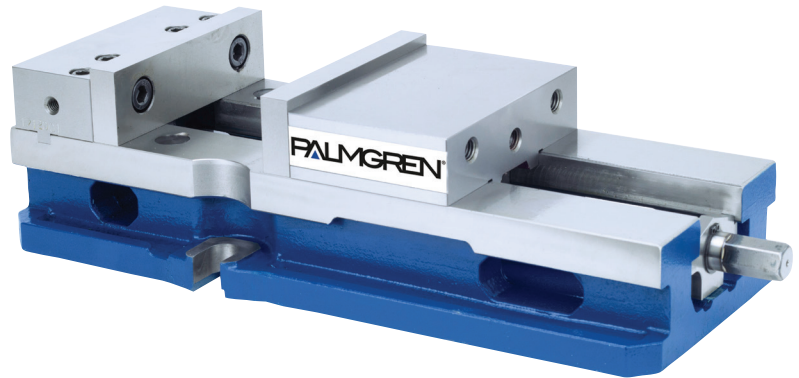


DUAL FORCE PRECISION PREMIUM MACHINE VISES

Palmgren's premium CNC vises combines quality, high precision and wide clamping capacities at an affordable price. Ideal for everyday use from high production environments to rapid prototyping machine shops.

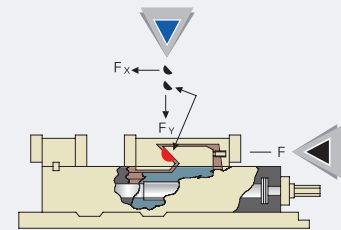
- Equipped with Dual Force anti-lift mechanism
- Sealed friction reducing needle thrust bearing help increase clamping pressure and reduce drag
- Vise nut does not extend beyond the end of the vise body
- Hardened jaw plates
- Hardened vise bed
- Repeatability within 0.001"
- Bed heights matched to +/- 0.0004"
- Parallelism of keyways on the bottom of the vise bed to the jaw face +/- 0.0008"
- 80,000 PSI stress relieved ductile iron castings



Item #	9625927	9625925	9625929	9625930	9625937
A	12.638	14.488	17.205	21.850	16.862
B	6.299	7.638	8.740	11.614	7.380
C	4.173	5.000	5.945	8.110	6.000
D	14.212	16.339	18.937	23.032	18.380
E	3.372	3.819	4.371	5.279	4.360
F	1.575	1.850	1.732	1.181	1.518
G	2.795	3.346	3.563	4.950	3.562
H	2.250	2.500	2.875	3.310	2.875
I	1.382	1.595	2.047	2.284	2.300
J	0.590	0.670	0.709	0.953	0.725
K	0.550	0.630	0.688	0.813	0.656
L	4.016	4.724	4.843	6.181	4.000
M	1.378	1.500	1.752	2.205	1.735
N	0.551	0.630	0.748	0.748	0.750
O	6.024	7.008	8.898	10.433	9.178
T	0.689	0.810	0.937	1.260	0.940
U	2.500	3.126	3.874	4.724	3.875
Weight	31 lbs.	47 lbs.	80 lbs.	151 lbs.	65 lbs.

DUAL-FORCE DESIGN

1/2 pound of downward force for every pound of horizontal force.

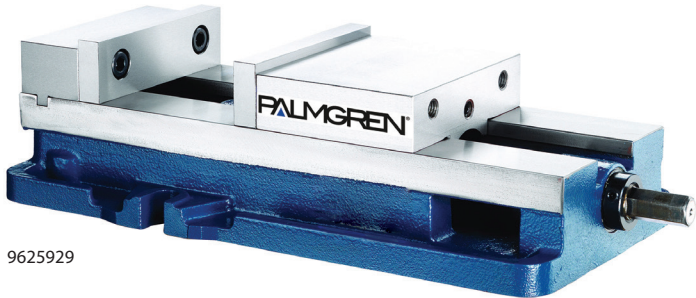


PALMGREN®
a C.H. HANSON brand *designed to do more*

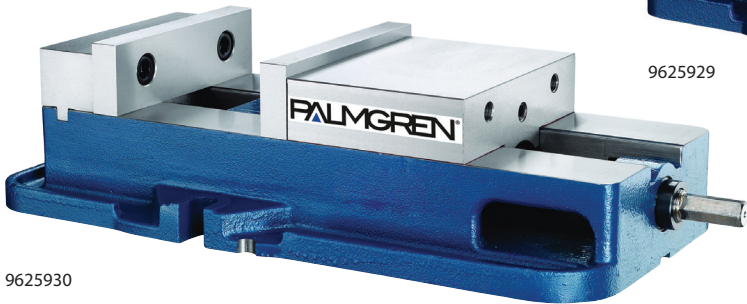
DUAL FORCE PRECISION PREMIUM MACHINE VISES



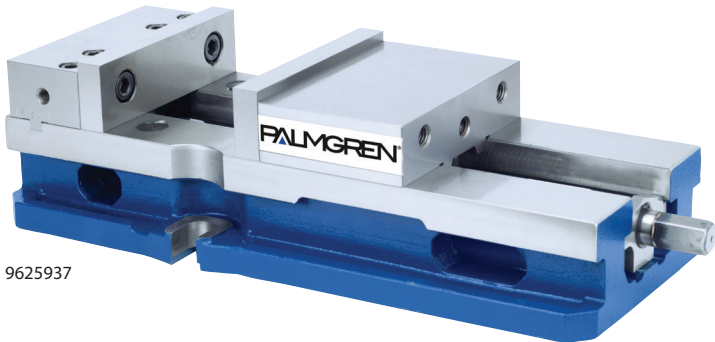
9625927/ 9625925



9625929



9625930



9625937



Description	Item #	Model #	Jaw Width	Jaw Opening	Throat Depth	Jaw Deflection
w/ Stationary Base	9625927	MPS40	4"	6"	1.378"	0.001" @ 4000 lbs.
w/ Stationary Base	9625925	MPS50	5"	7"	1.500"	0.001" @ 4000 lbs.
w/ Stationary Base	9625929	MPS68	6"	8.9"	1.752"	0.001" @ 4000 lbs.
w/ Stationary Base	9625930	MPS80	8"	10"	2.205"	0.001" @ 4000 lbs.
w/ Stationary Base	9625937	MPS69	6"	9"	1.735"0	0.001" @ 4000 lbs.