



Micro-thread milling cutters

Tool material **Solid carbide**

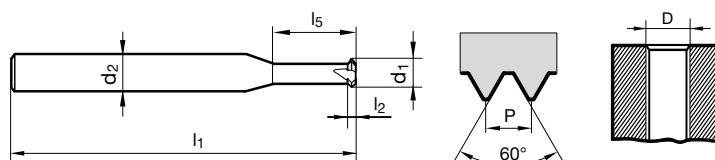
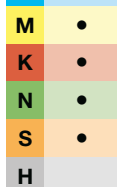
Surface

Type **MTM1 SP**

Internal cooling

Shank form **HA**

P	•	Cutting data page 60
M	•	
K	•	
N	•	
S	•	
H		



Company std.

Article no.

4225

D	P max.	d1	d2	l1	l2	l5	Z	Code no.	Availability
	mm	mm	mm	mm	mm	mm			
M1.4 - M1.8	0.350	1.050	3.000	39.000	0.400	3.800	3	1.800	•
M2 - M2.4	0.400	1.500	3.000	39.000	0.400	7.000	3	2.400	•
M2.5 - M3	0.500	2.000	3.000	39.000	0.500	9.000	4	3.000	•
M3.5 - M4.5	0.750	2.800	6.000	58.000	0.800	14.000	4	4.500	•
M5 - M7	1.000	4.000	6.000	58.000	1.000	19.000	4	7.000	•
M8 - M10	1.500	6.400	8.000	64.000	1.500	24.000	5	10.000	•